



## Regent

### Series Lawn Tractors & Mower Decks

#### 18.5HP Product

Mfg. No.	Description
2690683	Regent, 18.5HP B&S Hydro and 38" Mower Deck (CE/Export)
2690687	Regent, 18.5HP B&S Hydro and 40" Mower Deck FR (CE/Export)
2690795	Regent, 18.5HP B&S Hydro (CE/Export) TRACTOR ONLY
2690861	Regent, 18.5HP B&S Hydro and 40" Mower Deck (CE/Export)
2690862	Regent, 18.5HP B&S Hydro and 40" Mower Deck FR (CE/Export)
2690868	Regent, 18.5HP B&S Hydro (CE/Export) TRACTOR ONLY
2690869	Regent, 18.5HP B&S Hydro FR (CE/Export) TRACTOR ONLY

#### 22HP Product

Mfg. No.	Description
2690840	Regent, 22HP B&S Hydro (CE/Export) TRACTOR ONLY

#### Mower Decks

Mfg. No.	Description
1695274	38" Mower Deck (CE/Export)
1694976	40" Mower Deck (CE/Export)
1695454	40" Mower Deck FR (CE/Export)
1695811	46" Mower Deck (CE/Export)

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Reproduction

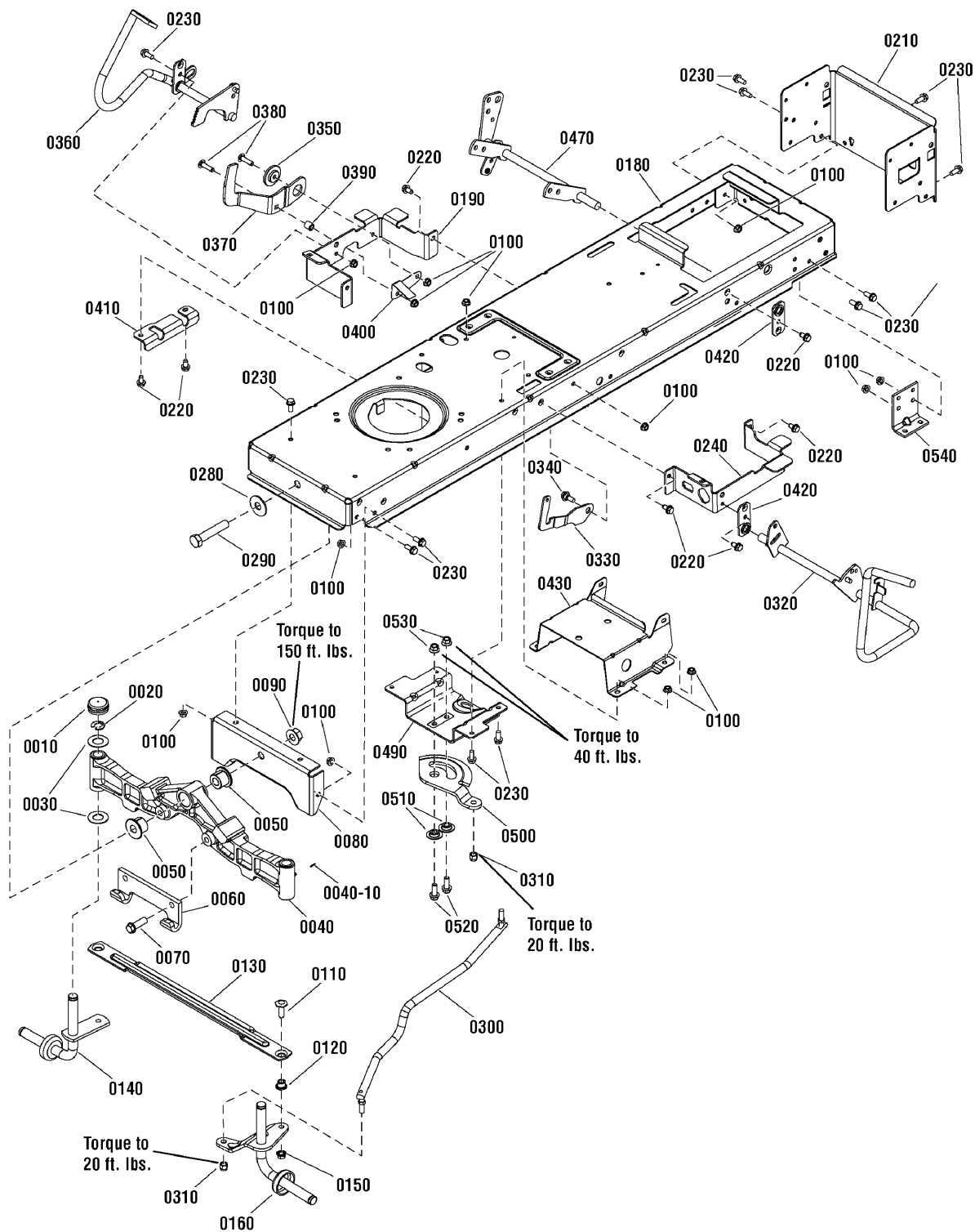
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# Frame & Front Axle Group

986847

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 2690683 - Regent
- 2690687 - Regent
- 2690795 - Regent
- 2690840 - Regent
- 2690861 - Regent
- 2690862 - Regent
- 2690868 - Regent
- 2690869 - Regent

## Frame & Front Axle Group

REF NO	PART NO.	QTY.	DESCRIPTION
0010	1734135	2	CAP, Hub
0020	1611710	2	RING, Klipring Extension
0030	1960160	4	WASHER, 3/4
0040	1728018	1	AXLE, Front Iron Casting Machined
0040-10	1704314	3	FITTING, Zerk
0050	1730186	2	BUSHING, Axle Pivot
0060	1721918A	1	HOOK, "J"
0070	1927531	2	CAPSCREW, 7/16-14 x 2
0080	1727902A	1	PLATE, Axle Support
0090	2860646	1	NUT, Hex Flange Two-Way Lock, 5/8-11
0100	1931277	24	NUT, Hex, Flange Whizlock, 5/16-18
0110	1960032	2	CAPSCREW, Hex Head, 3/8-16 x 1-1/4, .141 Thread G5
0120	1731912	2	BUSHING, Powdered Metal
0130	1728080A	1	ROD, Tie
0140	1727872A	1	SPINDLE & CUP ASSEMBLY, R.H.
0150	1930645	2	NUT, Hex, Flange, Locking, 3/8-16
0160	1727873A	1	SPINDLE & ARM ASSEMBLY, L.H.
0180	1727901A	1	FRAME
0190	1727904A	1	SUPPORT, Front Footrest R.H.
0210	1731309A	1	SUPPORT, Rear Frame
0220	1930601	9	SCREW, Taptite, 5/16-18 x 5/8
0230	1930591	14	CAPSCREW, Hex Head, Flange Whiz Lock, 5/16-18 x 3/4
0240	1727905A	1	SUPPORT, Front Footrest L.H.
0280	1960035	1	WASHER, Flat, 5/8
0290	2860744	1	CAPSCREW, Hex Head, 5/8-11 x 3-1/4 G5
0300	1727868	1	LINK, Drag
0310	1960747	2	NUT, Hex Nylock, 3/8-24
0320	1727252A	1	PEDAL ASSEMBLY, Brake
0330	1735595	1	LATCH, Brake Lock
0340	1729576	1	BOLT, Shoulder, 5/16-18 x 1-1/8
0350	1727935	1	SPACER, Pivot
0360	1727250A	1	PEDAL ASSEMBLY, Forward
0370	1727246	1	PEDAL, Reverse
0380	1960223	2	BOLT, Carriage, 5/16-18 x 1-1/4
0390	1728024	2	SPACER, Foot Pedal
0400	1728025	1	ACTUATOR, RMO Switch
0410	1727909	1	BRACKET, Pedal Pivot
0420	1727911	2	PLATE, Bearing
0430	1727282	1	SUPPORT, Battery
0470	1727951A	1	LIFT SHAFT ASSEMBLY
0490	1727940	1	BRACKET, Sector Support
0500	1728027	1	GEAR, Steering
0510	1728122	2	SPACER, Sector Gear
0520	1934654	2	SCREW, Hex Flange, Whiz Lock, 3/8-16 x 1

### Footnotes

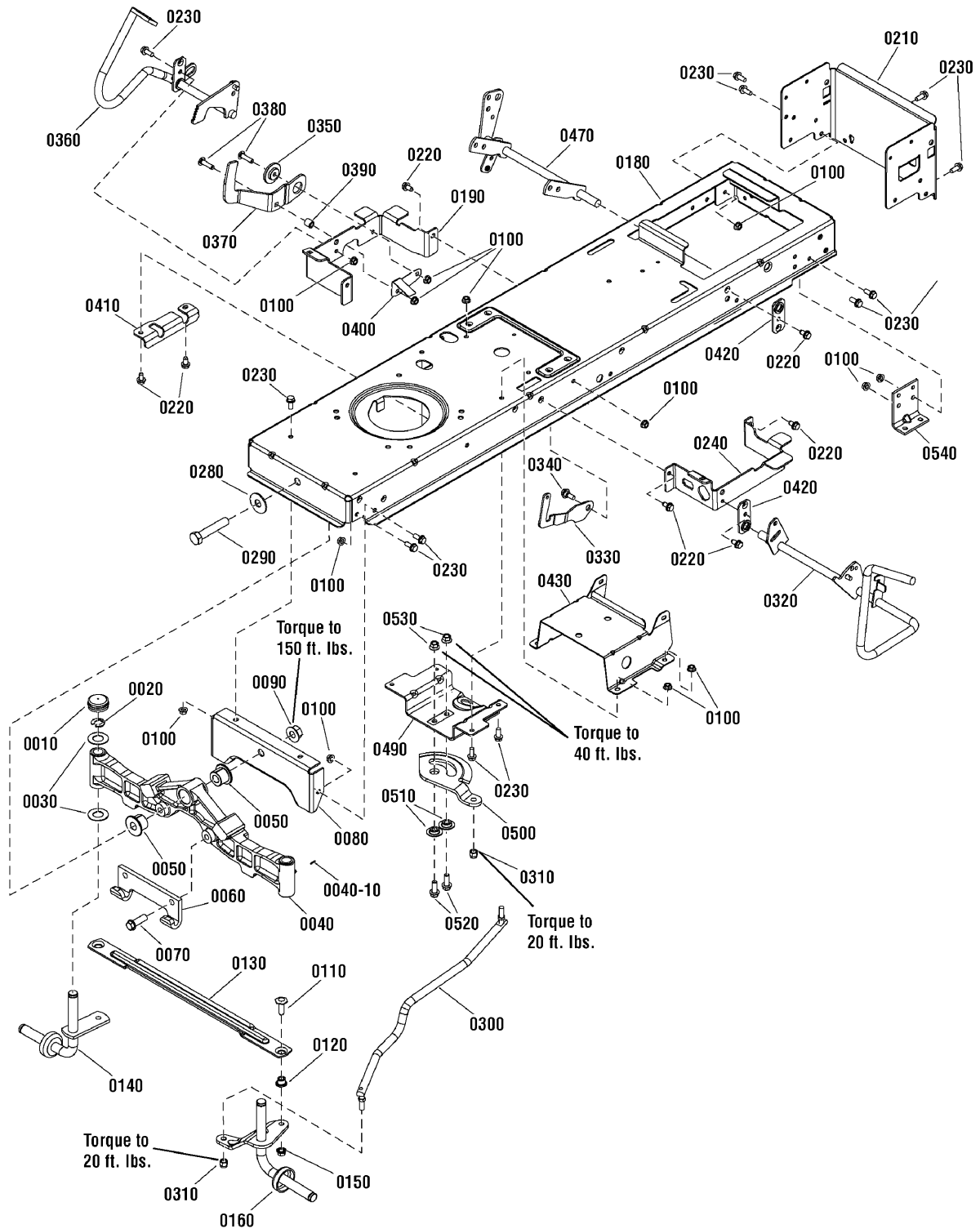
#### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent      2690862 - Regent  
 2690687 - Regent      2690868 - Regent  
 2690795 - Regent      2690869 - Regent  
 2690840 - Regent  
 2690861 - Regent

## Frame & Front Axle Group

986847

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

2690683 - Regent	2690862 - Regent
2690687 - Regent	2690868 - Regent
2690795 - Regent	2690869 - Regent
2690840 - Regent	
2690861 - Regent	

## **Frame & Front Axle Group**

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<b>REF NO</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
0530	1931211	2	NUT, Hex Flange, Whiz Lock, 3/8-16
0540	1727903	1	SUPPORT, Transmission

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### **Footnotes**

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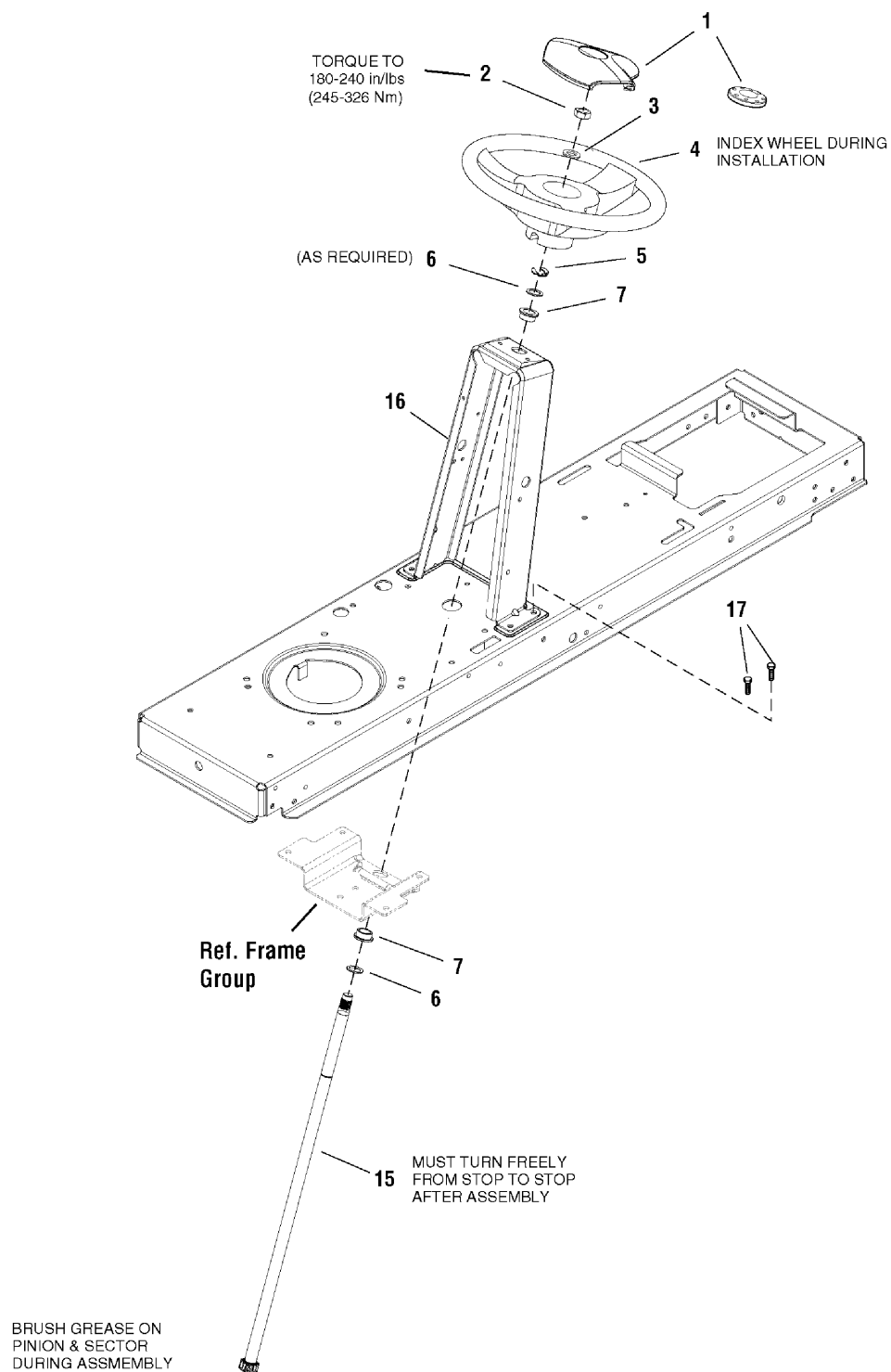
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2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

## Steering Group

986843

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent	2690862 - Regent
2690687 - Regent	2690868 - Regent
2690795 - Regent	2690869 - Regent
2690840 - Regent	
2690861 - Regent	



## Steering Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722319	1	CAP, Steering Wheel, Simplicity (Decal Not Included)
1	1725024	1	CAP, Steering Wheel, Plain
2	1960576	1	NUT, Hex Lock, ESNA Light, 5/8-18, Thin
3	1924366	1	WASHER, 5/8 x 1-1/8
4	1728069	1	STEERING WHEEL, w/Aluminum Insert
5	1611710	1	RING, Klipring Extension
6	1960114	2	WASHER, 3/4 x 1
7	1729665	2	BUSHING, Steering
15	1727813	1	SHAFT, Steering Gear & Spline Yellow
16	1727260A	1	TOWER
17	1930601	4	SCREW, Hex Washer Head, Taptite

Not for  
Reproduction

## Footnotes

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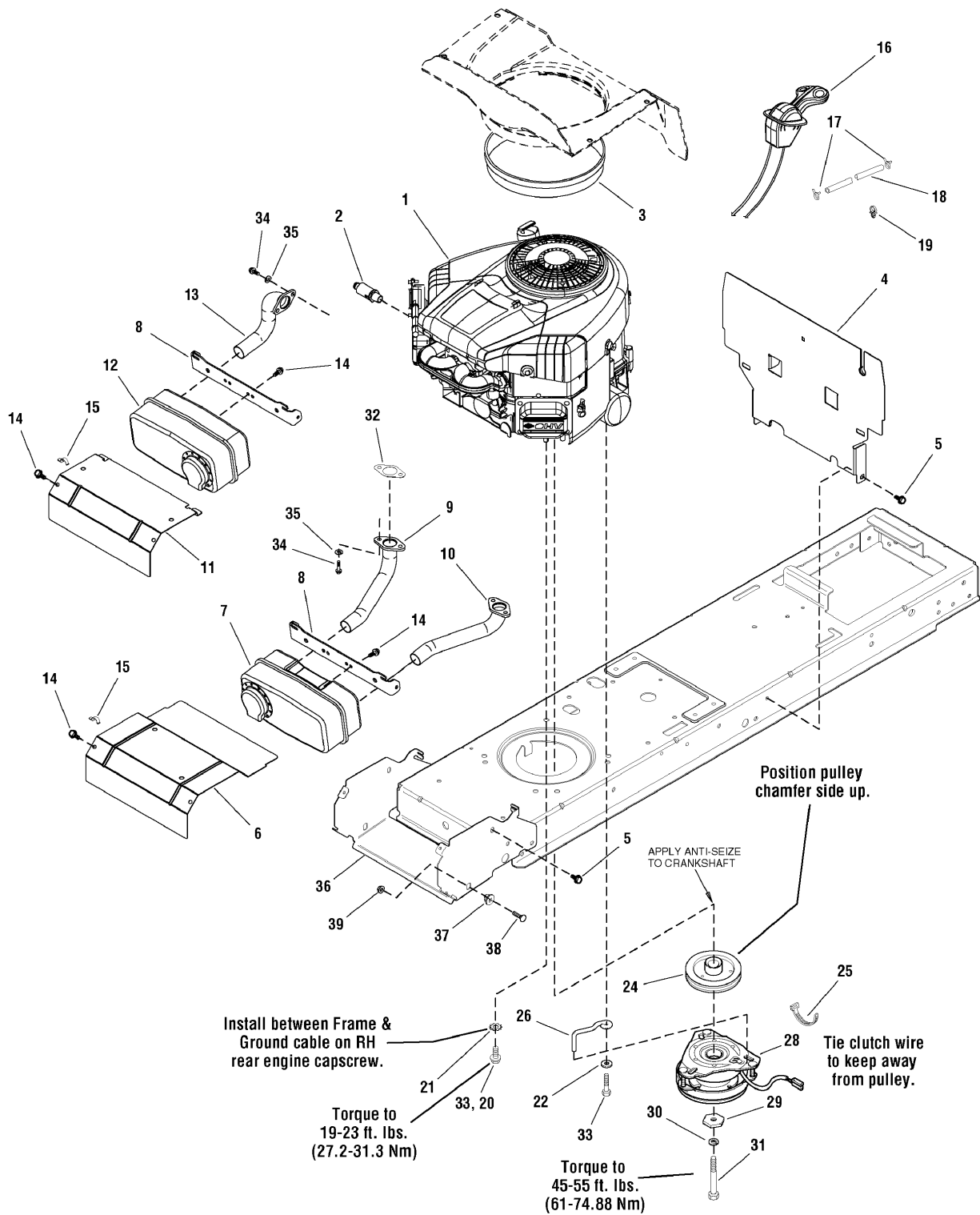
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2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

# Engine Group - 18.5HP & 22HP Briggs & Stratton

987440

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 2690683 - Regent
- 2690687 - Regent
- 2690795 - Regent
- 2690840 - Regent
- 2690861 - Regent
- 2690862 - Regent
- 2690868 - Regent
- 2690869 - Regent

## Engine Group - 18.5HP & 22HP Briggs & Stratton

REF NO	PART NO.	QTY.	DESCRIPTION
1	31Q777-0113-B1	1	* ENGINE, 18.5HP Briggs & Stratton ELS Single (Engine Model: 31Q777-0113-B1)
1	31P777-0147-B1	1	* ENGINE, 18.5HP Briggs & Stratton, Single Intek (Engine Model: 31P777-0147-B1)
1	407777-0153-B1	1	* ENGINE, 22HP Briggs & Stratton Twin Intek (Engine Model: 407777-0153-B1)
2	1717473	1	VALVE, Shut Off Oil Drain
3	1731970	1	SEAL, Short
3	1731971	1	SEAL, Long (Single)
4	1728058A	1	SHIELD, Heat
5	1930601	4	CAPSCREW, Hex Washer Head Taptite 5/16-18 x 5/8
6	1727997A	1	SHIELD, Heat (Twin)
7	1727994	1	MUFFLER (Twin)
8	1727976A	1	BRACKET, Muffler Mount
9	1727979	1	PIPE, Exhaust R.H. (Twin)
10	1727980	1	PIPE, Exhaust L.H. (Twin)
11	1727996A	1	SHIELD, Heat (Single)
12	1727993	1	MUFFLER (Single)
13	1728959	1	PIPE, Exhaust (Single)
14	1925003	4	CAPSCREW, Hex Washer Head Taptite 1/4-20 x 1/2
15	2834683	1	CLIP, Speed Wire
16	1731410	1	CONTROL, Throttle Double (Single)
16	1736868	1	CONTROL, Throttle, Choke-A-Matic (Twin)
17	2860112	2	CLAMP, Hose
18	1732001	1	HOSE, Fuel
19	1730268	2	CLIP, Hose
20	2827187	3	CAPSCREW, Hex Washer Head Taptite 3/8-16 x 1 (Single)
21	2820427	1	LOCKWASHER, External Tooth 3/8
22	1924940	1	WASHER, 3/8
24	1732576	1	PULLEY & HUB ASSEMBLY, Engine
25	1701011	1	TIE, Self Locking
26	1732875	1	RETAINER, Clutch
28	1731275	1	CLUTCH, Electric OGURA (Used on Model Year 2008 and Prior)
28	1736105	1	CLUTCH, Electric OGURA (Used on Model Year 2009 and Later)
29	1708264	1	WASHER, Hex
30	1918199	1	LOCKWASHER, Spring
31	1960649	1	CAPSCREW, Hex Head 7/16-20 x 3-1/2 G5
32	1731214	1	GASKET, Exhaust
33	2828635	4/1	CAPSCREW, Hex Washer Head Taptite 3/8-16 x 1-1/4
34	1936228	2	CAPSCREW, Hex Socket Head 5/16-18 x 3/4 G8
35	1917356	2	LOCKWASHER, Spring 5/16
36	1727982A	1	SUPPORT, Muffler Hood
37	1728086	2	PIVOT, Hood
38	1931355	2	BOLT, Carriage, 5/16-18 x 1
39	1931277	2	NUT, Hex Flange, 5/16-18

### Footnotes

NOTE\* See your local Briggs & Stratton distributor for parts and service.

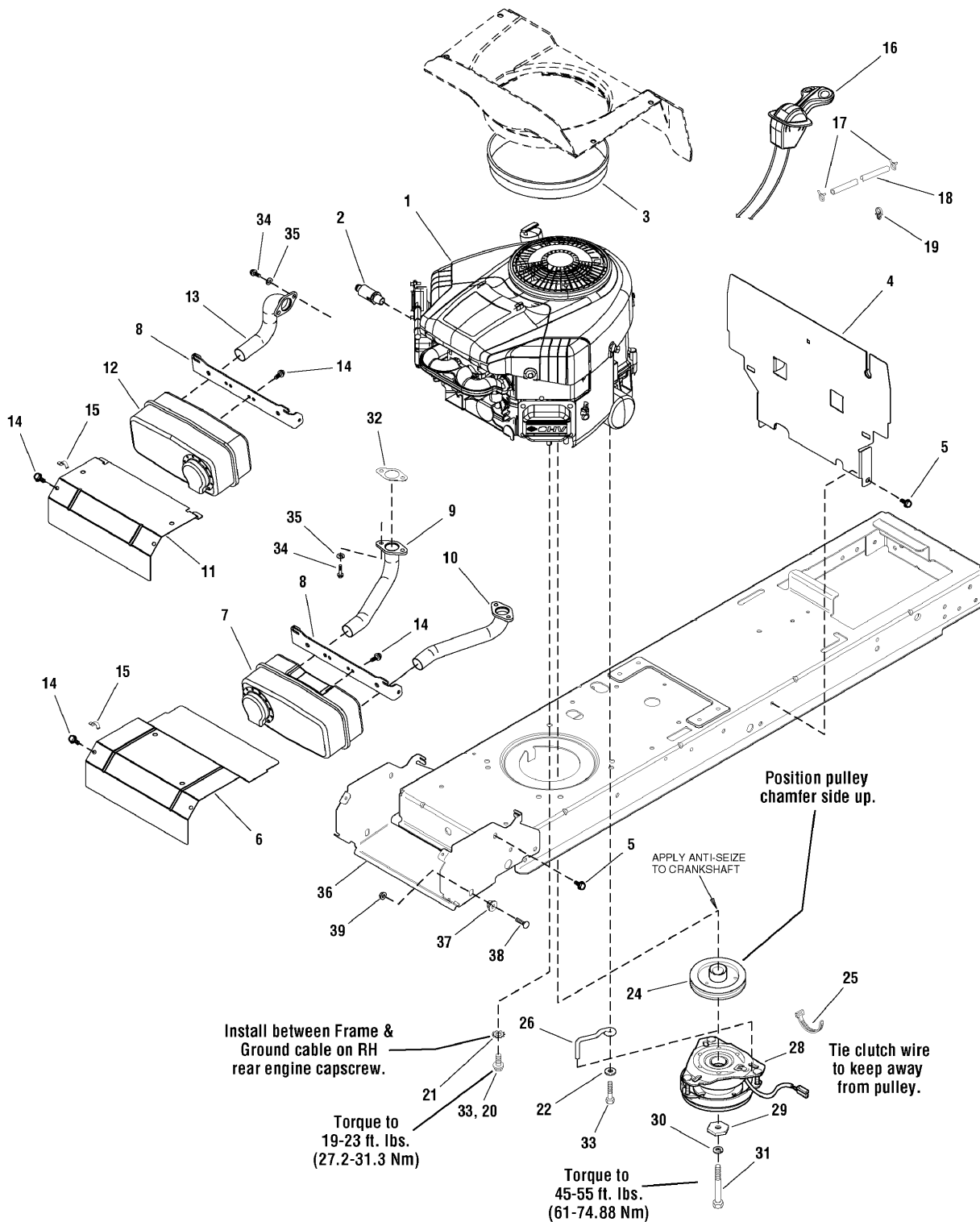
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 2690687 - Regent      2690868 - Regent  
 2690795 - Regent      2690869 - Regent  
 2690840 - Regent  
 2690861 - Regent

# Engine Group - 18.5HP & 22HP Briggs & Stratton

987440

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 2690683 - Regent
- 2690687 - Regent
- 2690795 - Regent
- 2690840 - Regent
- 2690861 - Regent
- 2690862 - Regent
- 2690868 - Regent
- 2690869 - Regent

## Engine Group - 18.5HP & 22HP Briggs & Stratton

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REF NO	PART NO.	QTY.	DESCRIPTION
--	1687296	1	SERVICE KIT, Electric Clutch (Includes Ref. Nos. 22, 24, 25, 26, 28, 29, 30, 31 & 33)

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Reproduction

### Footnotes

NOTE\* See your local Briggs & Stratton distributor for parts and service.

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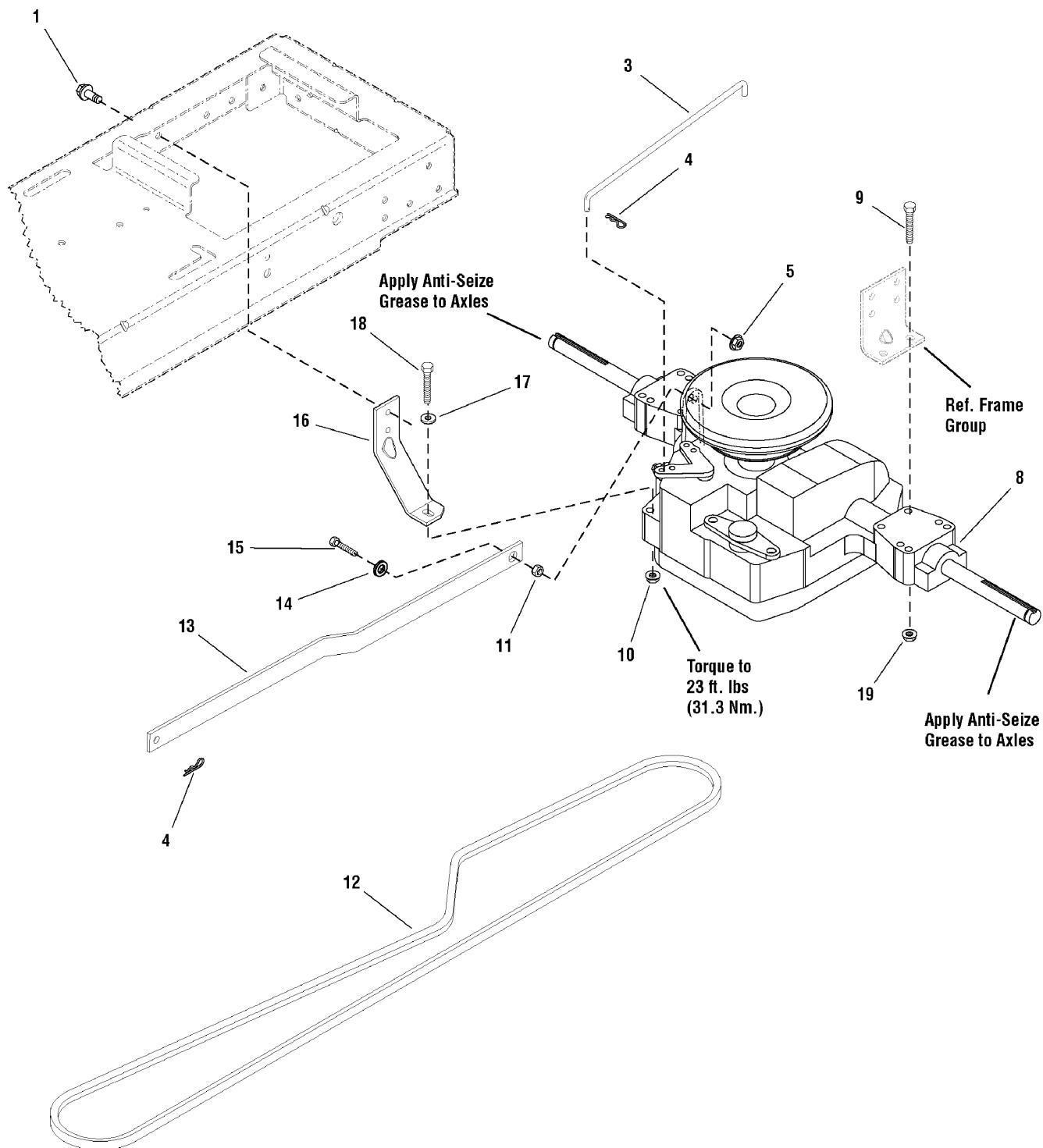
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2690683 - Regent      2690862 - Regent  
2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

# Transmission Group

987060

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- |                  |                  |
|------------------|------------------|
| 2690683 - Regent | 2690862 - Regent |
| 2690687 - Regent | 2690868 - Regent |
| 2690795 - Regent | 2690869 - Regent |
| 2690840 - Regent |                  |
| 2690861 - Regent |                  |

## Transmission Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1664847	1	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
3	1728120	1	ROD, Bypass, 11.44 LG Yellow
4	1722460	2	PIN, Quick
5	1960686	1	NUT, Hex Flange, 5/16-18 ESNA
8	1729588	1	TRANSMISSION ASSEMBLY, K46BP
8	1729589	1	* TRANSMISSION, Tuff Torq K46BL (Used with 22" Tire Models)
9	1960586	4	SCREW, Hex Head Flange Lock, 5/16-18 x 2-1/2
10	1960686	1	NUT, Hex Flange, 5/16-18 ESNA
11	1666697	1	SPACER
12	1728008	1	V-BELT, Drive Belt, Aramid/Kevlar
13	1727258	1	ARM, Control
14	1919326	1	WASHER, Flat, 5/16
15	1921333	1	CAPSCREW, Hex Head, 5/16-18 x 1
16	1728043	1	STRAP, Torque 7 GA
17	1919381	1	WASHER, Plain, 5/16
18	1922127	1	CAPSCREW, Hex Head, 5/16-18 x 1-3/4
19	1931277	4	NUT, Hex Flange, Whiz Lock, 5/16-18

Not for  
Reproduction

### Footnotes

\*Note: See your local authorized dealership for parts and warranty or contact Tuff Torq at [www.tufftorqservices.com](http://www.tufftorqservices.com) (U.S. 1-866-572-3441 Int'l 01-423-585-1977)

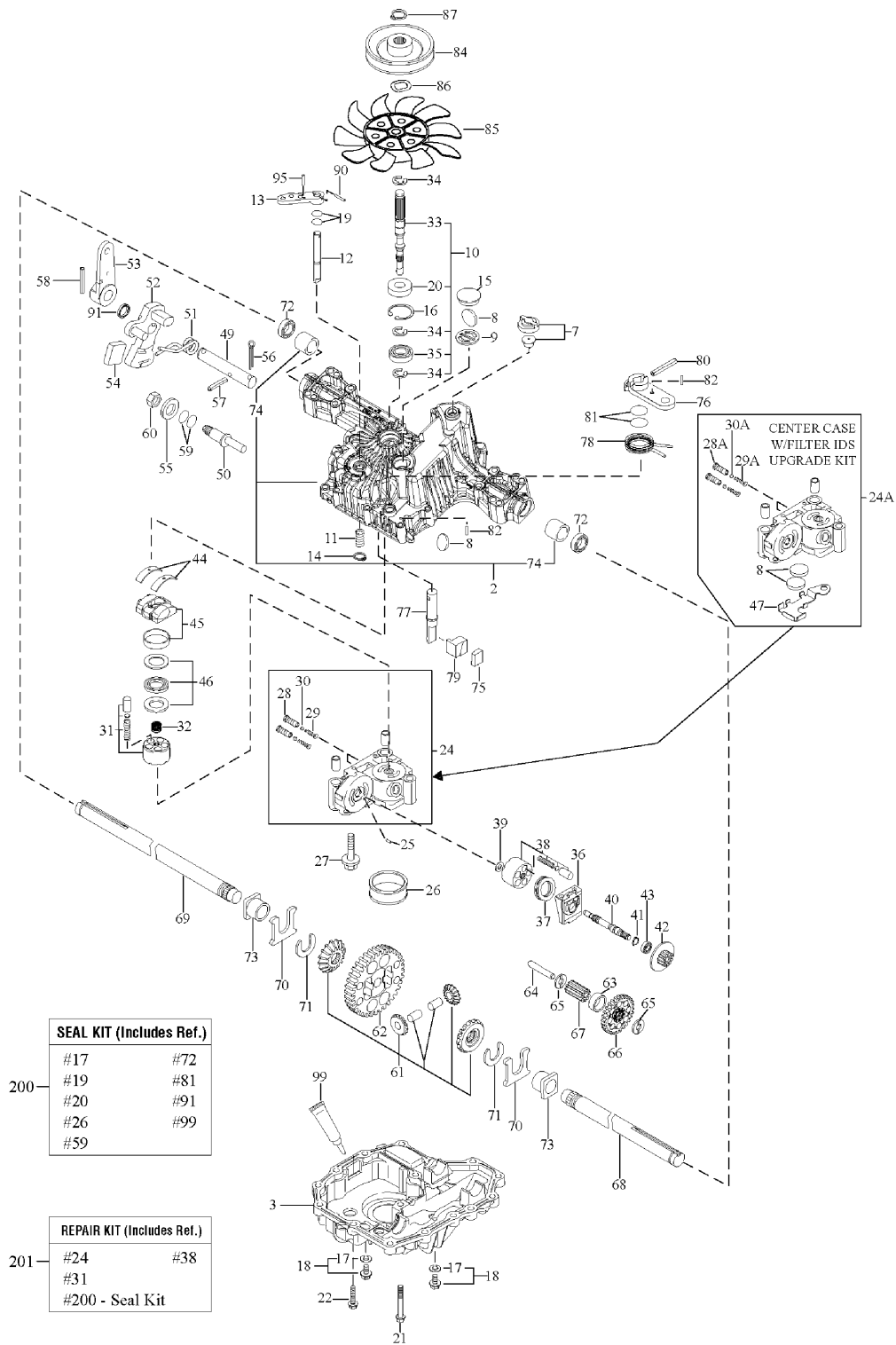
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2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

# Transmission SERVICE PARTS - Tuff Torq K46BL

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

1729589



**The above parts group applies to the following Mfg. Nos.:**

- 2690687 - Regent
- 2690795 - Regent
- 2690840 - Regent
- 2690861 - Regent
- 2690862 - Regent
- 2690868 - Regent
- 2690869 - Regent



## Transmission SERVICE PARTS - Tuff Torq K46BL

REF NO	PART NO.	QTY.	DESCRIPTION
1	1729589	1	* TRANSMISSION, Tuff Torq K46BL
2	-----		KIT, Upper Case
3	-----		LOWER CASE
7	1718052		VENT VALVE 15
8	1724279		MAGNET
9	-----		* MAGNET HOLDER
10	-----		* KIT, Pump Shaft/Bearing
11	-----		* SPRING 25
12	1724281		BYPASS SHAFT A
13	1720418		LEVER, Bypass
14	1718061		RING, Snap, 10
15	1724282		SEALING CAP 30
16	1708650		RING, Snap, C 35
17	1724323		SEAL WASHER 8
18	-----		* KIT, Drain Bolt
19	1708691		O-RING, 1A P10A
20	1708651		SEAL TC 153507
21	-----		* SCREW, Tapping, 8 * 55
22	1707789		SCREW, Tapping, 8 * 30
24	-----		* CENTER CASE K W/ 1.2 FILTER IDS KIT
25	1718070		PIN 3 * 9.8
26	-----		* FILTER 105
27	1720805		BOLT, 10 * 75
28	-----		* IDS VALVE 1.2
29	-----		* IDS SPRING
30	-----		* IDS FILTER 300
31	-----		*KIT, Cylinder Block (Pump)
32	-----		* SPRING
33	1732910		PUMP SHAFT
34	1718076		E-RING 15
35	1708673		BEARING, 6202C3
36	1718077		MOTOR HOUSING
37	-----		* THRUST BEARING 51106
38	1718079		KIT, Cylinder Block
39	1718084		WASHER, 12 * 24 * 1
40	1724943		MOTOR SHAFT
41	1708672		RING, Snap, S15
42	1724944		BRAKE DISC/MOTOR GEAR (10T)
43	-----		* BEARING, 6202 RSR C3
44	1718089		THRUST METAL
45	-----		* SWASH PLATE CMP
46	1718086		THRUST BEARING K81105
49	-----		* CONTROL SHAFT
50	-----		* FULCRUM

### Footnotes

\*Note: See your local authorized dealership for parts and warranty or contact Tuff Torq at [www.tufftorqservices.com](http://www.tufftorqservices.com) (U.S. 1-866-572-3441 Int'l 01-423-585-1977)

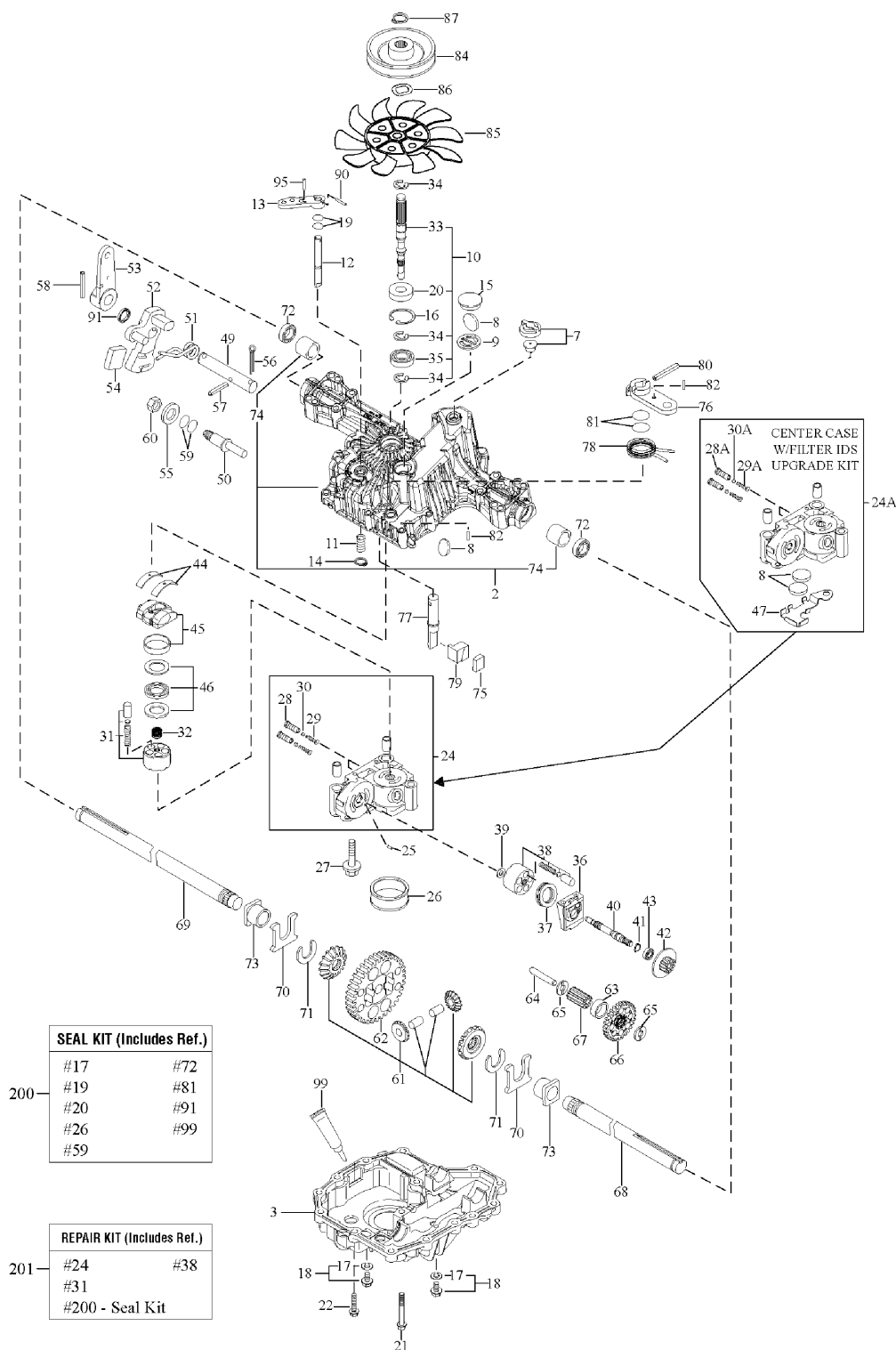
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 2690795 - Regent      2690869 - Regent  
 2690840 - Regent  
 2690861 - Regent  
 2690862 - Regent

# Transmission SERVICE PARTS - Tuff Torq K46BL

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**

1729589



**The above parts group applies to the following Mfg. Nos.:**

- 2690687 - Regent
- 2690795 - Regent
- 2690840 - Regent
- 2690861 - Regent
- 2690862 - Regent
- 2690868 - Regent
- 2690869 - Regent

## Transmission SERVICE PARTS - Tuff Torq K46BL

REF NO	PART NO.	QTY.	DESCRIPTION
51	----		* SPRING, Torsion
52	----		* CONTROL ARM A
53	1724347		CONTROL LEVER C
54	----		* JERKY PLATE
55	1708689		WASHER, 12
56	1724349		COTTER PIN, 1/8 * 3/4
57	1724296		SPRING PIN 6 * 36
58	1718100		ROLL PIN 6 * 40
59	1707879		O-RING 1A P14
60	1708692		NUT 12
61	----		* KIT, Diff Gear
62	----		* FINAL GEAR (54T)
63	----		* FINAL PINION COLLAR
64	----		* REDUCTION SHAFT
65	1724948		WASHER, 12 * 32 * 3.2
66	1724949		REDUCTION GEAR (38T)
67	----		* FINAL PINION GEAR (10T)
68	1724303		AXLE SHAFT, Left
69	1724304		AXLE SHAFT, Right
70	1718112		THRUST WASHER
71	1718113		RING 17
72	1718111		SEAL 19 * 32 * 8
73	1718110		BUSHING, 19 * 25
74	----		* BUSHING, 19.05
75	1724305		BRAKE SHOE
76	1724306		BRAKE LEVER
77	----		* BRAKE SHAFT
78	----		* SPRING, Brake Return
79	1724309		BRAKE ACTUATOR
80	1724310		SPRING PIN 5 * 32
81	1708690		O-RING 1A P12
82	1724311		SPRING PIN 4 * 16
84	1732918		PULLEY D
85	1724314		FAN, White
86	1724315		WASHER, Wave
87	1724316		RING, Snap
90	----		* SPRING PIN 3.0A * 20
91	1724318		OIL SEAL 16 * 22 * .03
95	----		* SPRING PIN 3.0A * 16
99	----		* SEALANT
200	1727541		* K46 & T40 SEAL KIT (ALL MODELS)
201	----		* REPAIR KIT K46

### Footnotes

\*Note: See your local authorized dealership for parts and warranty or contact Tuff Torq at [www.tufftorqservices.com](http://www.tufftorqservices.com) (U.S. 1-866-572-3441 Int'l 01-423-585-1977)

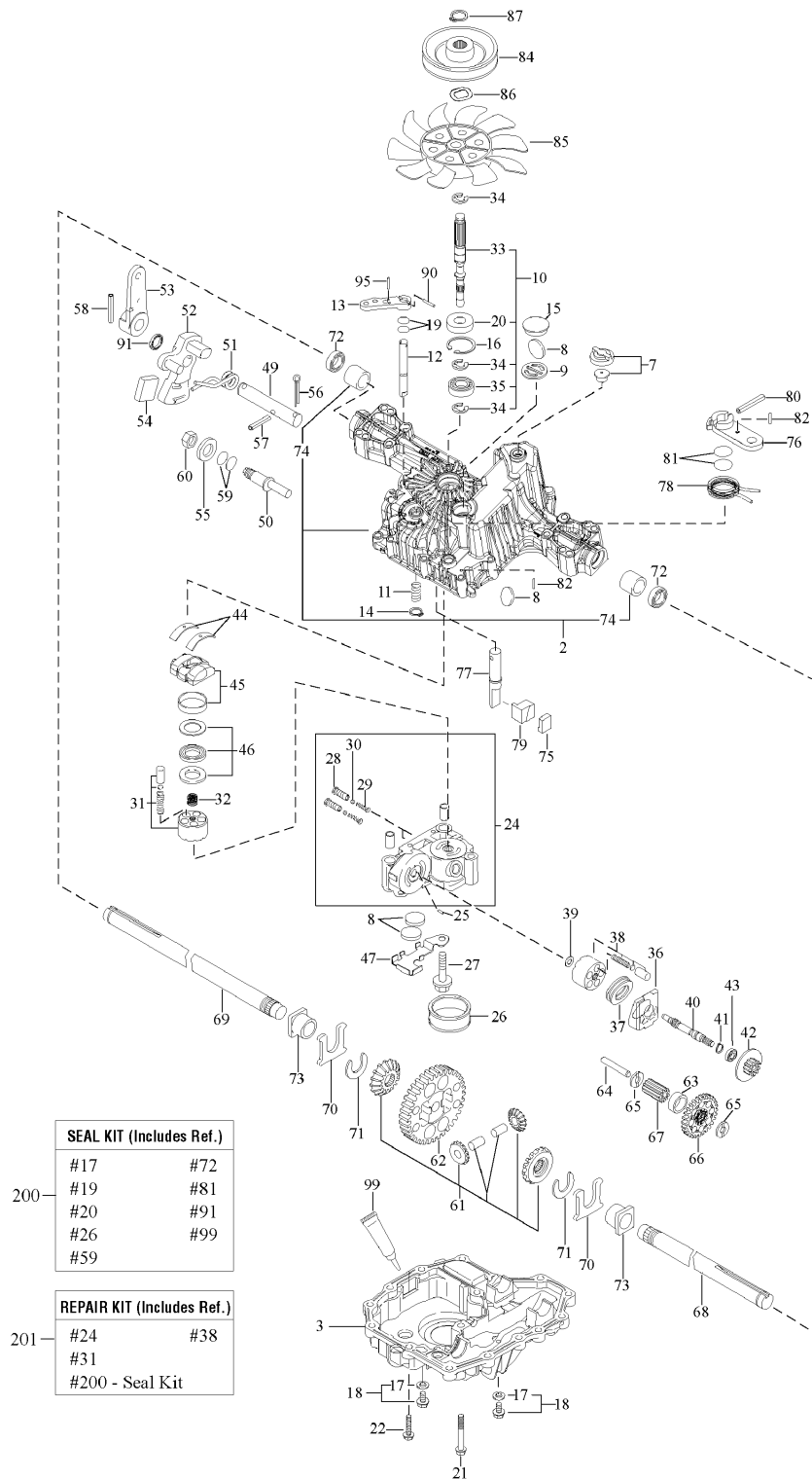
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 2690795 - Regent      2690869 - Regent  
 2690840 - Regent  
 2690861 - Regent  
 2690862 - Regent

# Transmission SERVICE PARTS - Tuff Torq K46BP

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

1729588



The above parts group applies to the following Mfg. Nos.:

2690683 - Regent

## Transmission SERVICE PARTS - Tuff Torq K46BP

REF NO	PART NO.	QTY.	DESCRIPTION
1	1729588		* TRANSMISSION, Tuff Torq K46BP
2	-----		* KIT, Upper Case
3	-----		* LOWER CASE
7	1718052		VENT VALVE 15
8	1724279		MAGNET
9	-----		* MAGNET HOLDER
10	-----		* PUMP SHAFT/BEARING KIT
11	-----		* SPRING 25
12	1724281		BYPASS SHAFT A
13	1720418		LEVER, Bypass
14	1718061		RING, Snap, 10
15	1724282		SEALING CAP 30
16	1708650		RING, Snap, C 35
17	1724323		SEAL WASHER 8
18	-----		* KIT, Drain Bolt
21	-----		* SCREW, Tapping, 8 * 55
22	1707789		SCREW, Tapping, 8 * 30
24	-----		* CENTER CASE E W/BALL IDS SERVICE KIT
25	1718070		PIN, 3 * 9.8
26	-----		* FILTER 105
27	1720805		BOLT, 10 * 75
28	-----		IDS VALVE 1.0
29	1724287		IDS SPRING
30	-----		BALL, 3/16
31	-----		KIT, Cylinder Block (Pump)
32	1724290		SPRING
33	1739892		PUMP SHAFT
34	1718076		E-RING 15
35	1708673		BEARING, 6202C3
36	1718077		MOTOR HOUSING
37	-----		* THRUST BEARING 51106
38	1718079		KIT, Cylinder Block
39	1718084		WASHER, 12 * 24 * 1
40	1724943		MOTOR SHAFT
41	1708672		RING, Snap, S15
42	1724294		BRAKE DISC/MOTOR GEAR (11T)
43	-----		* BEARING, 6202 RSR C3
44	1718089		THRUST METAL
45	-----		SWASH PLATE CMP
46	1718086		THRUST BEARING K81105
49	-----		* CONTROL SHAFT
50	-----		* FULCRUM
51	-----		* SPRING, Torsion
52	-----		* CONTROL ARM A

### Footnotes

Note\* See your local authorized dealership for Tuff Torq parts and warranty or contact Tuff Torq at [www.tufftorqservices.com](http://www.tufftorqservices.com) (1-866-572-3441 US only / 01-423-585-1977)

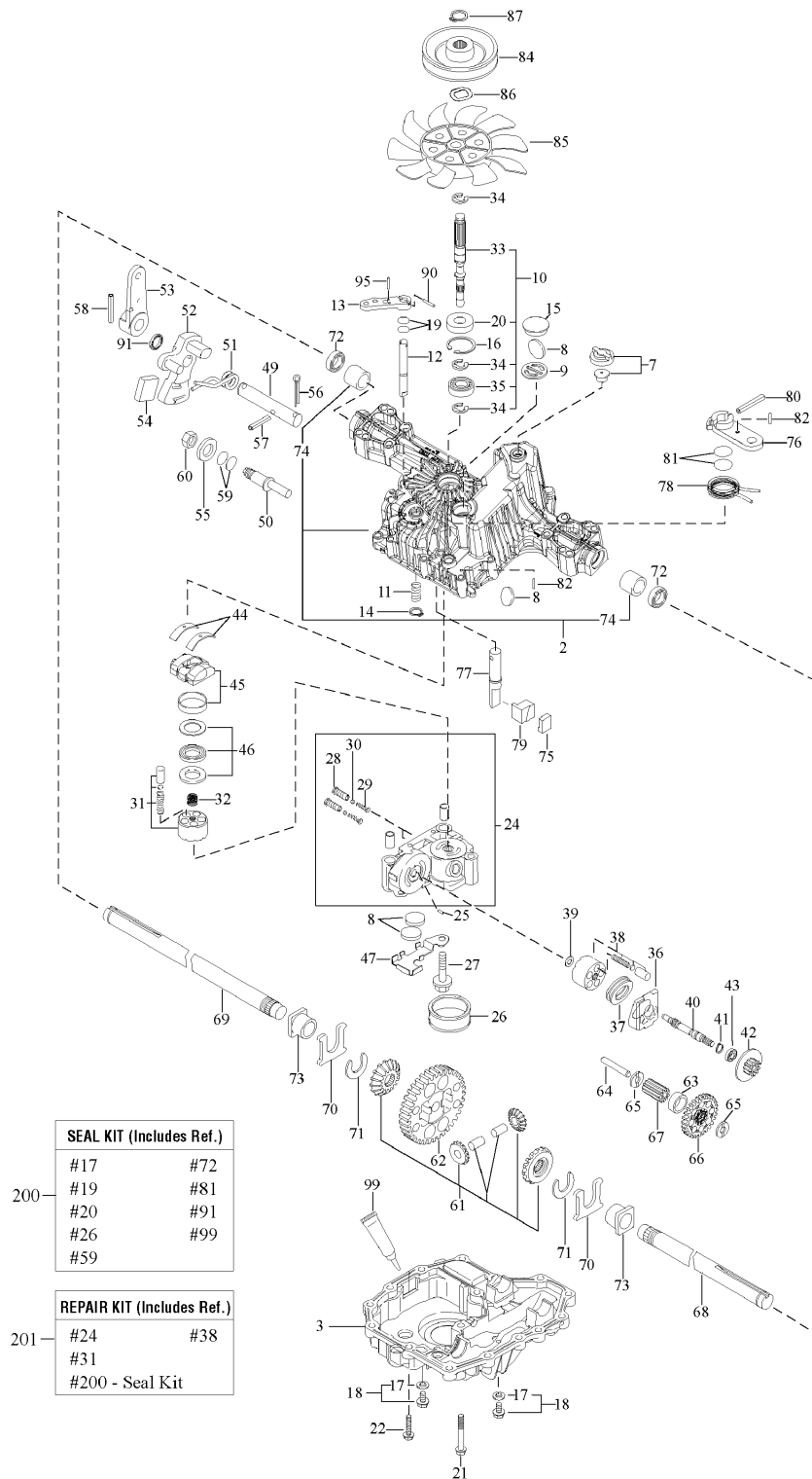
The above parts group applies to the following Mfg. Nos.:

2690683 - Regent

# Transmission SERVICE PARTS - Tuff Torq K46BP

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.

1729588



**The above parts group applies to the following Mfg. Nos.:**

2690683 - Regent

## Transmission SERVICE PARTS - Tuff Torq K46BP

REF NO	PART NO.	QTY.	DESCRIPTION
53	1724347		CONTROL LEVER C
54	-----		* JERKY PLATE
55	1708689		WASHER, 12
56	1724349		COTTER PIN, 1/8 * 3/4
57	1724296		SPRING PIN 6 * 36
58	1718100		ROLL PIN 6 * 40
60	1708692		NUT 12
61	-----		* KIT, Differential Gear
62	-----		* FINAL GEAR (54T)
63	-----		* FINAL PINION COLLAR
64	-----		* REDUCTION SHAFT
65	1724948		WASHER, 12 * 32 * 3.2
66	-----		* REDUCTION GEAR (37T)
67	-----		* FINAL PINION GEAR (10T)
68	1724303		AXLE SHAFT, Left
69	1724304		AXLE SHAFT, Right
70	-----		* THRUST WASHER
71	1718113		RING 17
72	1718111		SEAL 19 * 32 * 8
73	1718110		BUSHING, 19 * 25
74	-----		* BUSHING, 19.05
75	1724305		BRAKE SHOE
76	1724306		BRAKE LEVER
77	-----		* BRAKE SHAFT
78	-----		* BRAKE RETURN SPRING
79	1724309		BRAKE ACTUATOR
80	1724310		SPRING PIN 5 * 32
82	1724311		SPRING PIN 4 * 16
84	1732918		PULLEY D
85	1724314		FAN, White
86	1724315		WASHER, Wave
87	1724316		SNAP RING
90	-----		* SPRING PIN 3.0A * 20
95	-----		* SPRING PIN 3.0A * 16
99	-----		* SEALANT
200	1727541		* K46 & T40 SEAL KIT (ALL MODELS)
201	-----		* REPAIR KIT K46

### Footnotes

Note\* See your local authorized dealership for Tuff Torq parts and warranty or contact Tuff Torq at [www.tufftorqservices.com](http://www.tufftorqservices.com) (1-866-572-3441 US only / 01-423-585-1977)

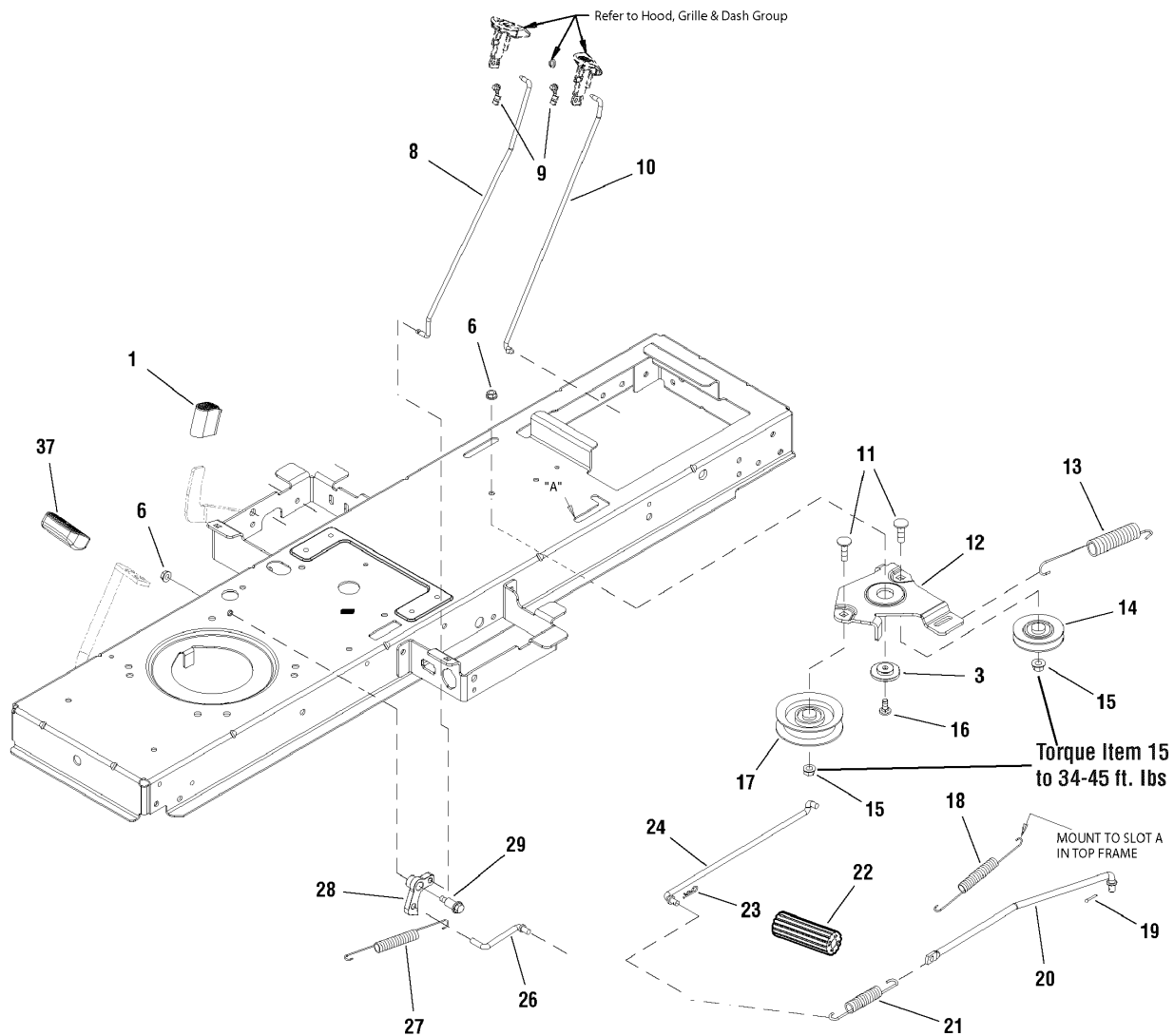
**The above parts group applies to the following Mfg. Nos.:**

2690683 - Regent

# Controls Group

986842

**NOTE: Unless noted otherwise, use the standard hardware torque specification chart.**



**The above parts group applies to the following Mfg. Nos.:**

- |                  |                  |
|------------------|------------------|
| 2690683 - Regent | 2690862 - Regent |
| 2690687 - Regent | 2690868 - Regent |
| 2690795 - Regent | 2690869 - Regent |
| 2690840 - Regent |                  |
| 2690861 - Regent |                  |



## Controls Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1727259	1	PAD, Foot Pedal Reverse
3	1727935	1	SPACER, Pivot 0.330ID 1.76OD .37TH
6	1931277	2	NUT, Hex, Flange Whizlock, 5/16-18
8	1727898	1	ROD, Cruise Latch, 16.97LG
9	1728111	2	CLIP, Linkage, Black
10	1727267	1	ROD, Parking Brake, 16.38 LG
11	1931352	2	BOLT, Carriage, 3/8-16 x 1-1/2
12	1727894	1	BRACKET, Idler
13	1729620	1	SPRING, Extension 07.52
14	1728001	1	PULLEY, 3 OD Plastic
15	1960687	2	NUT, Hex Flange, ESNA, 3/8-16
16	1931335	1	BOLT, Carriage, 5/16-18 x 1
17	1728000	1	PULLEY, Idler
18	1721995	1	SPRING, Extension
19	1918447	1	PIN, Cotter 3/32 x 3/4
20	1727253	1	ROD, Brake, 15.1"
21	1731262	1	SPRING, Extension 5-3/8"
22	1727261	1	PEDAL, Brake Rubber
23	1722460	1	PIN, Quick
24	1727254	1	ROD, Brake Return, 12.60 LG
26	1727899	1	ROD, Cruise Latch, 2.83 LG
27	2159181	1	SPRING, Tension, Clutch
28	1727897	1	LATCH, Cruise
29	1728976	1	BOLT, Shoulder, 5/16-18 G5
37	1721675	1	PAD, Foot Pedal Forward

Not for  
Reproduction

## Footnotes

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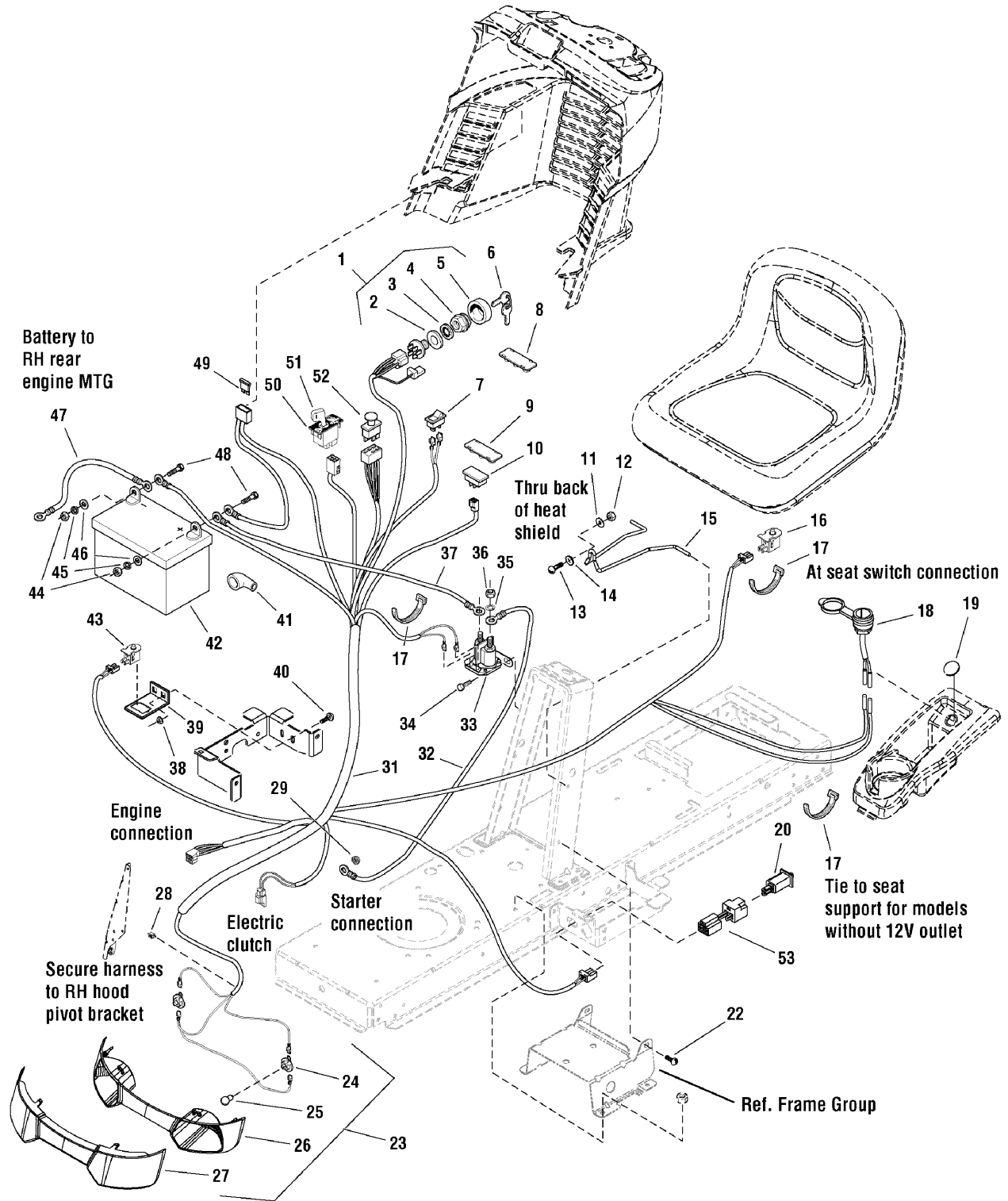
### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent      2690862 - Regent  
2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

# Electrical Group

986851

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 2690683 - Regent
- 2690687 - Regent
- 2690795 - Regent
- 2690840 - Regent
- 2690861 - Regent
- 2690862 - Regent
- 2690868 - Regent
- 2690869 - Regent

## Electrical Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1686734	1	SWITCH ASSEMBLY, Ignition, 6-Pole (Includes Ref. Nos. 2, 3, 4 & 5)
2	2101025	1	WASHER, 5/8
3	1960547	1	LOCKWASHER, Internal Tooth, 5/8
4	1717549	1	NUT, Hex, Flange, 5/8-32
5	1717550	1	COVER, Ignition
6	1717163	1	IGNITION KEY (Set of 2)
7	1716951	1	SWITCH, Headlights, 2 Terminal
8	1722611	1	PLUG, Hole, Square
9	1729993	1	PLUG, Hour Meter (Kohler and B&S Single)
10	1728068	1	METER, Hour, LCD (B&S V-Twin Only)
11	1960353	1	WASHER, Plain, 1/4 (6 Total for Export)
12	1920397	1	NUT, Hex, ESNA, 1/4-20
13	1931318	1	BOLT, Carriage, 1/4-20 x 7/8
14	1960518	1	NUT, Push On
15	1730007	1	HOLD DOWN, Battery
16	1732005	1	SWITCH, Push Button (NC)
17	1701011	3	TIE, Self Locking 7-5/16
18	7073090	1	OUTLET, 12 Volt DC Power
19	1732007	1	PLUG, Hole Models W/O 12V Adapter
20	7022886	1	SWITCH, Push Button (NO/NC) (18.5HP & 20HP Models)
20	1732006	1	SWITCH, Push Button (NO/NC) (22HP Models)
22	1930601	4	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 5/8
23	1727296	1	HEADLIGHT ASSEMBLY (Includes Ref. Nos. 24, 25, 26 & 27)
24	1723451	2	SOCKET ASSEMBLY
25	1677371	2	BULB, 1141-12V 21CP
26	1728973	1	REFLECTOR, Headlight
27	1728974	1	LENS, Headlight
28	2834683	1	CLIP, Speed Wire (18.5HP & 20HP Models)
28	2172434	1	CLIP, Speed Wire (22HP Models)
29	1960294	1	NUT, Hex, Flange, 1/4-20
31	1728097	1	HARNESS, Wiring (Use with Clutch 1731275SM)
31	1737044	1	HARNESS, Wiring (Use With Clutch 1736105SM) (Used on models with 12 Volt Adapter)
31	1739597	1	HARNESS, Wiring (Use With Clutch 1736105SM) (Used on models without 12 Volt Adapter)
32	1721830	1	CABLE, Solenoid to Starter
33	1728963	1	SOLENOID
34	1925003	2	SCREW, Taptite, 1/4-20 x 1/2
35	2820426	2	LOCKWASHER, External Tooth, 5/16
36	2820263	2	NUT, Hex, 5/16-24 NF
37	1716549	1	CABLE, #6 x 10 Long, with 2 Ring Terminals, Battery to Solenoid
38	1931277	2	NUT, Hex, Flange Whizlock, 5/16-18
39	1728026	1	SUPPORT, RMO Switch
40	1931333	2	BOLT, Carriage, 5/16-18 x 3/4
41	1677296	1	BOOT, Insulator
42	1685215	1	BATTERY, 12 Volt, 230 CCA

### Footnotes

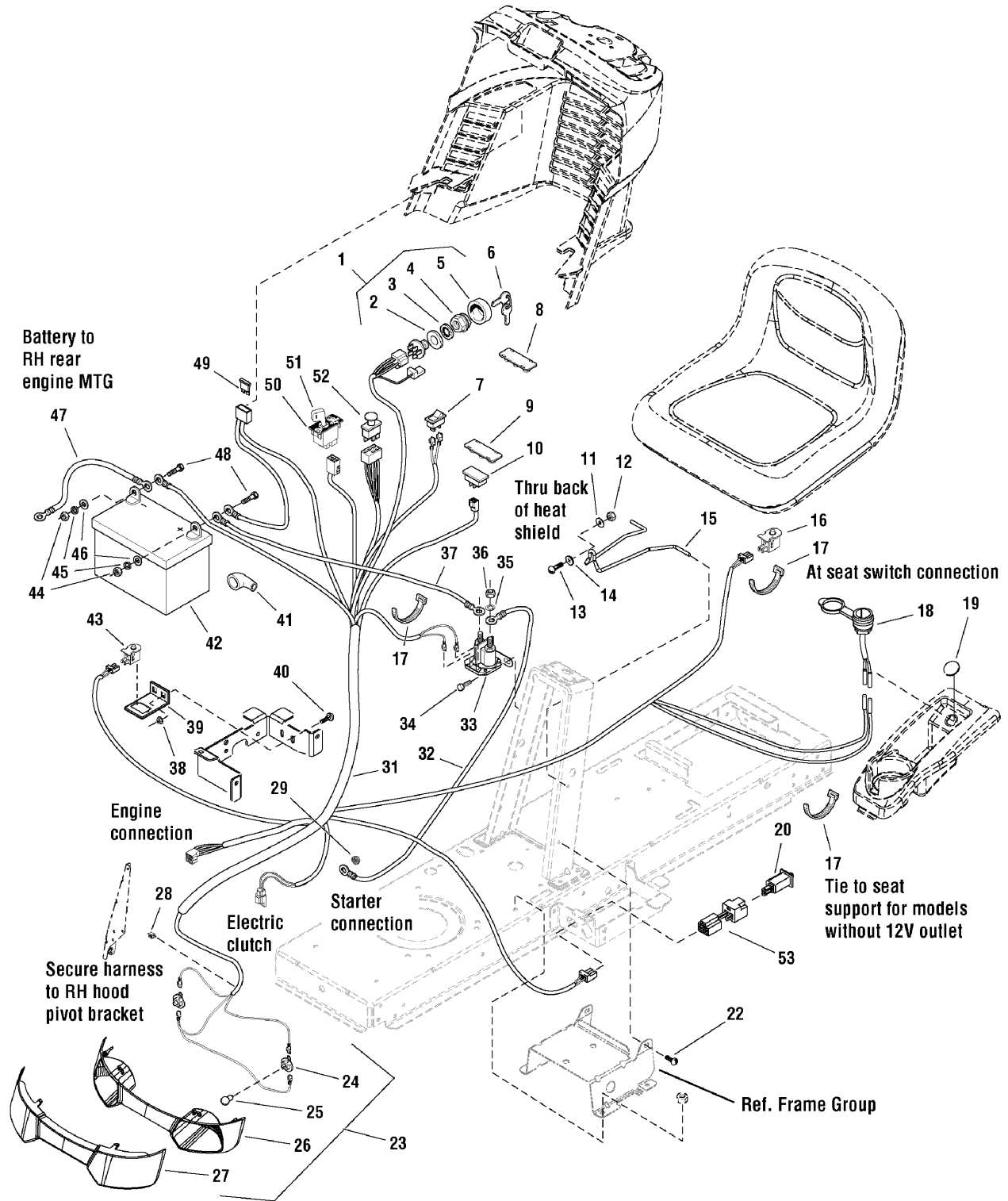
#### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent	2690862 - Regent
2690687 - Regent	2690868 - Regent
2690795 - Regent	2690869 - Regent
2690840 - Regent	
2690861 - Regent	

# Electrical Group

986851

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- |                  |                  |
|------------------|------------------|
| 2690683 - Regent | 2690862 - Regent |
| 2690687 - Regent | 2690868 - Regent |
| 2690795 - Regent | 2690869 - Regent |
| 2690840 - Regent |                  |
| 2690861 - Regent |                  |

## Electrical Group

REF NO	PART NO.	QTY.	DESCRIPTION
43	1732004	1	SWITCH, Push Button (NO), Reverse Pedal
44	2816622	2	NUT, Hex, Full, 1/4-20
45	2816964	2	LOCKWASHER, 1/4
46	2821319	2	WASHER, 1/4 I.D.
47	1713163	1	CABLE, Battery to Ground
48	2823341	2	CAPSCREW, Hex Head, 1/4-20 x 3/4
49	1731957	1	FUSE, Wiring Harness
50	1726556	1	SWITCH, RMO Module Only
51	1726557	2	KEY, RMO Module, Plastic
52	1722887	1	SWITCH, PTO, Push/Pull Symbols
53	1734025	1	WIRING ASSEMBLY, All Conditions Shutdown (CE/Export)

Not for  
Reproduction

## Footnotes

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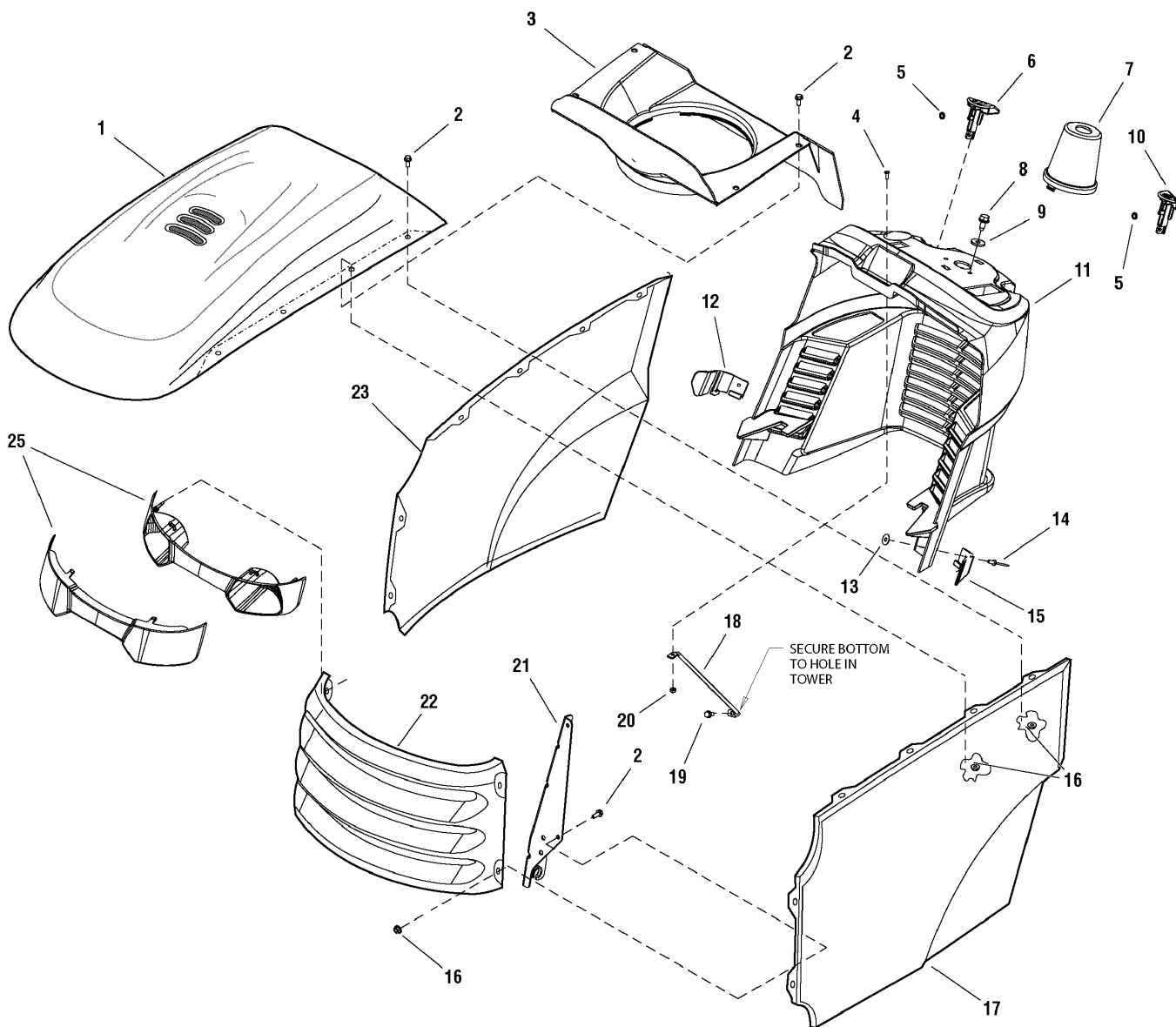
### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent      2690862 - Regent  
2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

# Hood, Grille & Dash Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

2986844



**The above parts group applies to the following Mfg. Nos.:**

- 2690683 - Regent
- 2690687 - Regent
- 2690795 - Regent
- 2690840 - Regent
- 2690861 - Regent
- 2690862 - Regent
- 2690868 - Regent
- 2690869 - Regent

## Hood, Grille & Dash Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722110C	1	HOOD, with Louver
2	1960295	12	CAPSCREW, Whizlock, 1/4-20 x 5/8
3	7102326	1	DUCT, Air Inlet Plastic
4	1960392	1	SCREW, Phillips Head
5	1960518	2	NUT, Push Pal
6	1728090	1	KNOB, Cruise Lock Green Plastic
7	1727999	1	COVER, Steering Shaft Plastic
8	1664847	2	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
9	1919381	2	WASHER, Plain, 5/16
10	1728089	1	KNOB, Brake Lock Plastic
11	1727293	1	DASHBOARD
12	1732031	1	GUIDE, Hood R.H.
13	1960096	2	WASHER, 1/8 x 3/4
14	1928707	2	RIVET, Pop, Stem Black
15	1732030	1	GUIDE, Hood L.H.
16	1930641	12	NUT, Hex Flange Whiz, 1/4-20
17	1728030C	1	PANEL, Hood, L.H.
18	1723123	1	ROD, Dash Support
19	1925003	1	SCREW, Self-Tap
20	1933896	1	NUT, Hex, Nylon, Lock, #10-24
21	1727280	1	HINGE, Hood R.H.
21	1727279	1	HINGE, Hood L.H.
22	1727297C	1	GRILLE
23	1728029C	1	PANEL, Hood R.H.
25	1727296	1	HEADLIGHT ASSEMBLY

Not for  
Reproduction

### Footnotes

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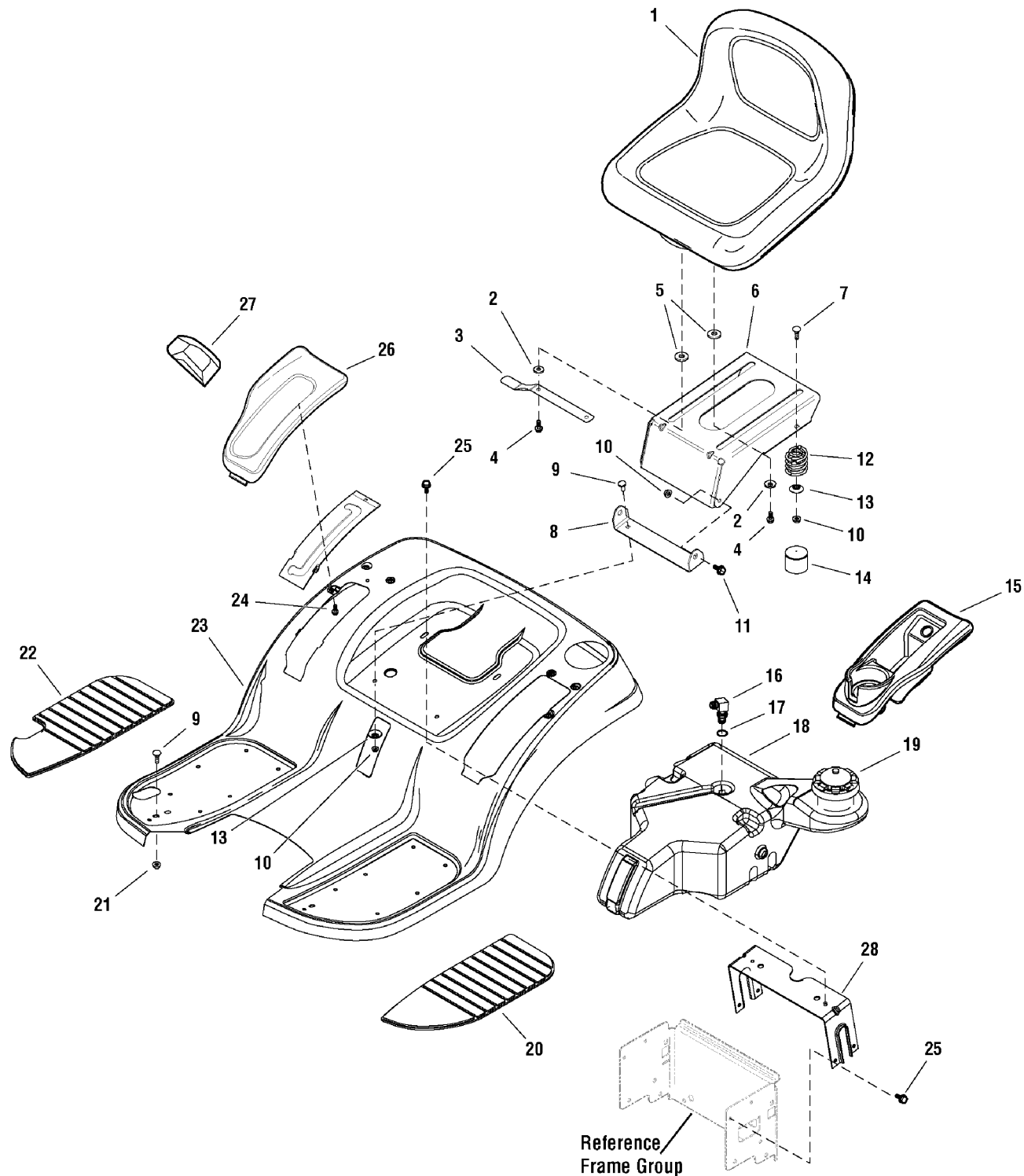
**The above parts group applies to the following Mfg. Nos.:**

2690683 - Regent      2690862 - Regent  
2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

# Seat Deck & Fuel Tank Group

987074

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- |                  |                  |
|------------------|------------------|
| 2690683 - Regent | 2690862 - Regent |
| 2690687 - Regent | 2690868 - Regent |
| 2690795 - Regent | 2690869 - Regent |
| 2690840 - Regent |                  |
| 2690861 - Regent |                  |



## Seat Deck & Fuel Tank Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1730159	1	SEAT, Hi Back, Steel Pan
2	1919381	4	WASHER, Plain, 5/16
3	1727268	1	LATCH, Seat
4	1960667	4	CAPSCREW, Hex Head Flange Dog Point, 5/16-18 x 1
5	1731300	4	SPACER, 0.32 ID x 1-1/2 OD
6	1727265	1	SUPPORT, Seat
7	1960282	2	BOLT, Carriage, 5/16-18 x 3/4
8	1727266	1	PIVOT, Seat
9	1931333	4	BOLT, Carriage, 5/16-18 x 3/4
10	1960686	4	NUT, Hex Flange, ESNA, 5/16-18
11	1729576	2	BOLT, Shoulder, 5/16-18 G5
12	1704728	2	SPRING, Compression
13	1709256	4	WASHER, Spring Black
14	1704724	2	COVER, Spring
15	1729001	1	POD, LH Cup Holder
16	1674231	1	ELBOW FITTING
17	1654930	1	BUSHING
18	1727305	1	TANK, Fuel
19	5101651	1	CAP, Gas
20	1728006	1	PAD, Footrest L.H.
21	1931277	4	NUT, Hex, Flange Whizlock, 5/16-18
22	1728007	1	PAD, Footrest R.H.
23	1727264C	1	DECK, Seat w/Footrests
24	1960536	6	CAPSCREW, Hex, Washer Head, Plastite, 1/4-20 x 1/2
25	1930601	6	CAPSCREW, Taptite, 5/16-18 x 5/8
26	1729000	1	POD, RH Lift Quadrant
27	1722302	1	GRIP, Lift
28	1731310A	1	SUPPORT, Seat Deck

## Footnotes

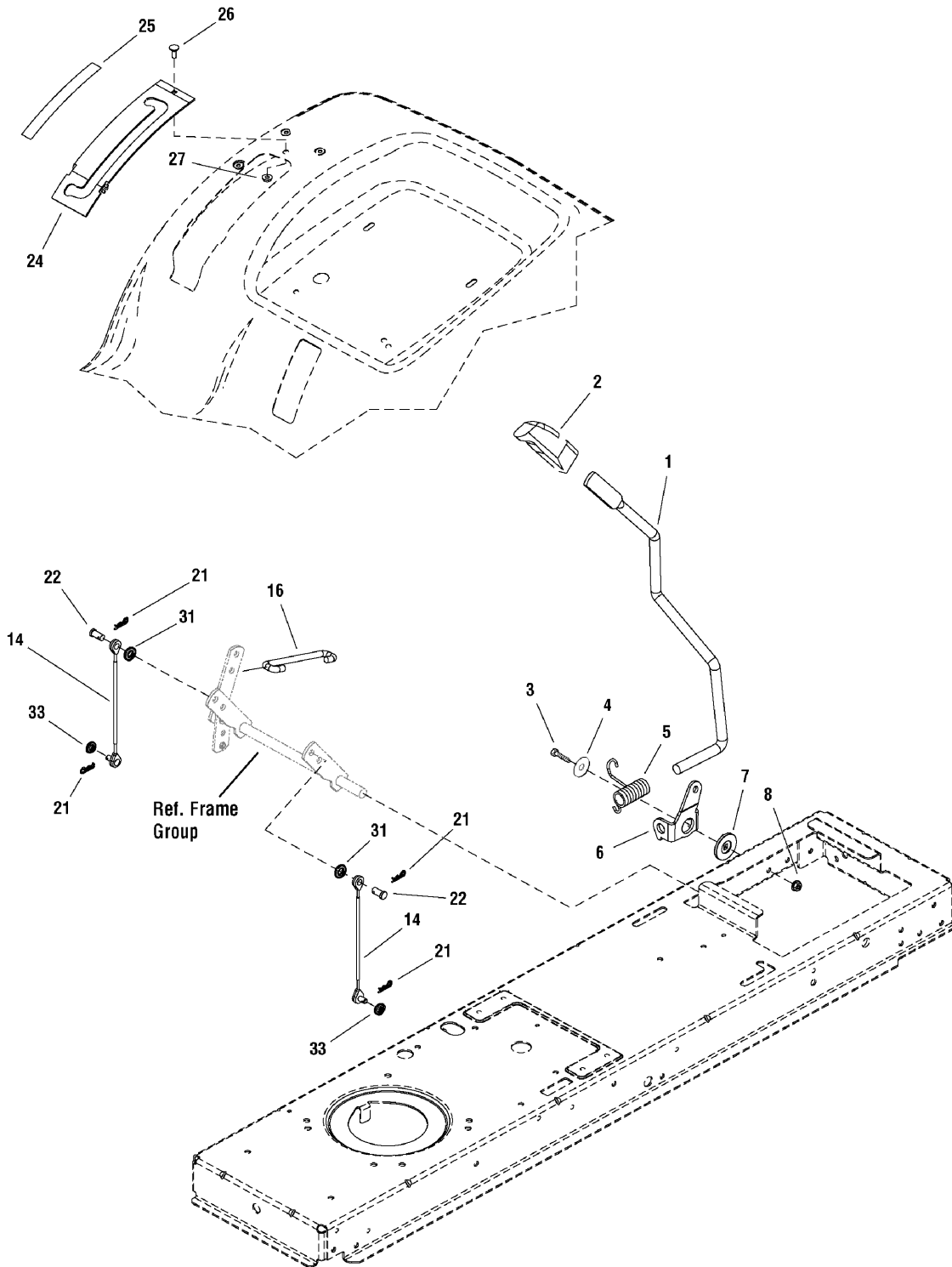
### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent      2690862 - Regent  
 2690687 - Regent      2690868 - Regent  
 2690795 - Regent      2690869 - Regent  
 2690840 - Regent  
 2690861 - Regent

# Lift Group - Manual

987470

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

2690683 - Regent	2690862 - Regent
2690687 - Regent	2690868 - Regent
2690795 - Regent	2690869 - Regent
2690840 - Regent	
2690861 - Regent	

## Lift Group - Manual

REF NO	PART NO.	QTY.	DESCRIPTION
1	1728070	1	ROD, Lift Handle
2	1722302	1	GRIP
3	1921333	1	CAPSCREW, Hex Head 5/16-18 x 1 G5
4	1960044	1	WASHER, 5/16
5	1729652	1	SPRING, Torsion
6	1728990A	1	CLEVIS, Lift
7	1727935	1	SPACER, Pivot Powdered Metal
8	1931277	1	NUT, Hex Flange 5/16-18, Whiz Lock Small
14	1733125	1	CABLE, Lift w/Pin
14	1733126	1	CABLE, Lift w/Pin (Used on 46" Deck only)
16	1727954	1	ROD, Lift
21	1960074	2/4	CLIP, Hair Pin
22	1732049	12	PIN, Clevis
24	1729583	1	QUADRANT, Lift
25	1730263	1	DECAL, Mower Transport Lift
26	1960252	1	CARRIAGE BOLT, 1/4-20 x 5/8 G5
27	1930641	1	NUT, Hex Flange 1/4-20 Whiz Lock Large
31	1924940	1/2	WASHER, 3/8
33	1919326	1/2	WASHER, 5/16

Not for  
Reproduction

## Footnotes

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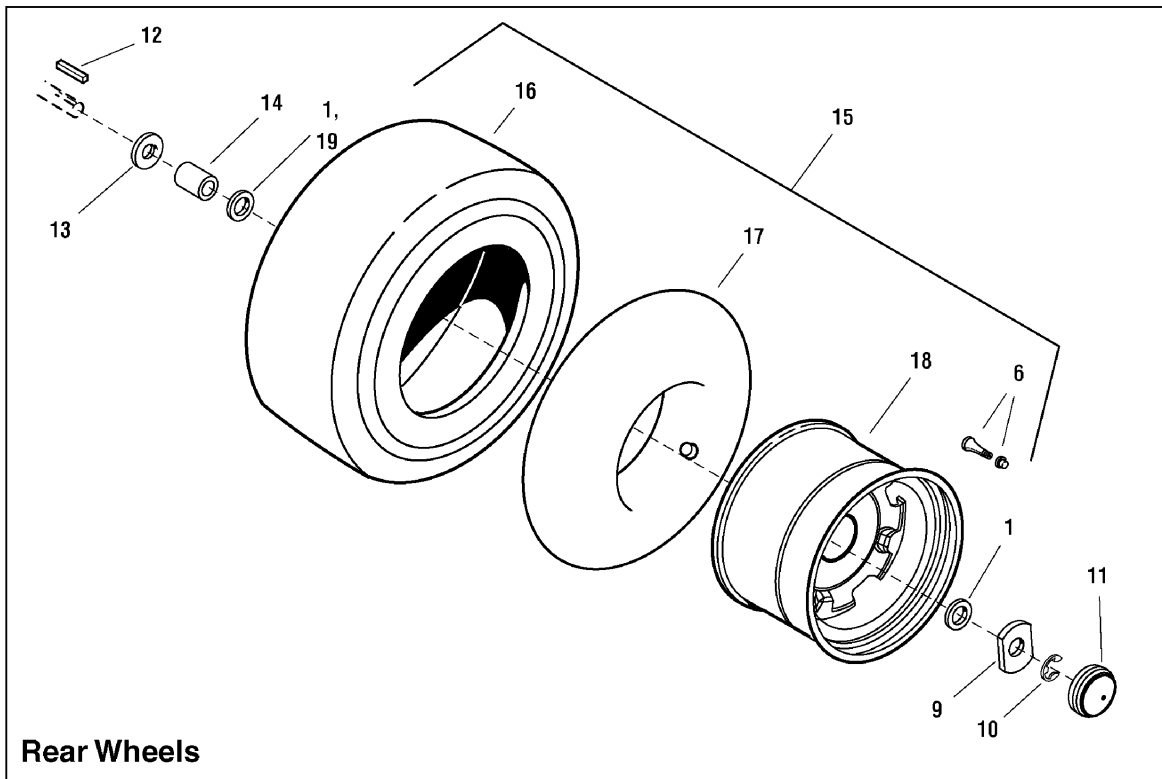
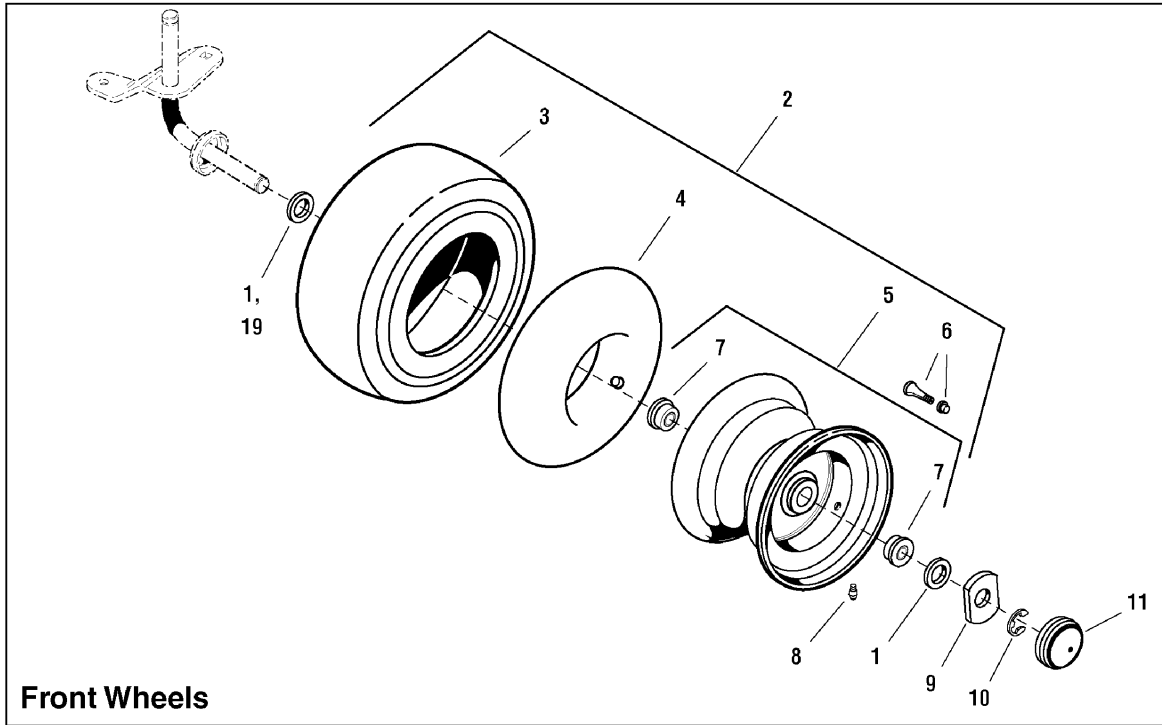
### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent      2690862 - Regent  
2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

## Wheels & Tires Group

W987692

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

2690683 - Regent	2690862 - Regent
2690687 - Regent	2690868 - Regent
2690795 - Regent	2690869 - Regent
2690840 - Regent	
2690861 - Regent	

## Wheels & Tires Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	2860183	8	WASHER, 3/4
1	722620	4	WASHER, Flat (Use on 22HP Models only)
2	1729708	2	WHEEL & TIRE ASSEMBLY, Front
3	1731951	1	TIRE, Turf 15 X 6.00 - 6 Saver TL
4	1664090	1	TUBE, Tire, Front
5	1726301	1	WHEEL & BUSHINGS ASSEMBLY, Front
6	2172353	2	VALVE STEM & CAP
7	1713167	4	BEARING
8	2812808	1	FITTING, Grease, 1/4-28 Thread
9	1722717	4	WASHER, Special Yellow
10	2827794	4	RING, Retaining
10	720010	4	RING, Retaining (Use on 22HP Models only)
11	1722676	4	CAP, Hub
11	721318	4	CAP, Hub (Use on 22HP Models only)
12	1713409	2	KEY, 3/16 x 3/16 x 3
12	720258	2	KEY, 3/16 x 3/16 x 2 (Use on 22HP Models only)
13	2860202	2	WASHER
14	1730181	2	SPACER, 3/4 ID x 1-1/4 OD x 1-5/8
15	1729709	2	WHEEL & TIRE ASSEMBLY, Rear 20"
16	1731952	1	TIRE, Turf 20 X 8.00 - 8 Saver TL
17	2164247	1	TUBE, Tire, Rear
18	1731954	1	WHEEL, Hub
19	722598	4	WASHER, Flat, 3/4 x 1-1/4 (Use on 22HP Models only)

Not for  
Reproduction

### Footnotes

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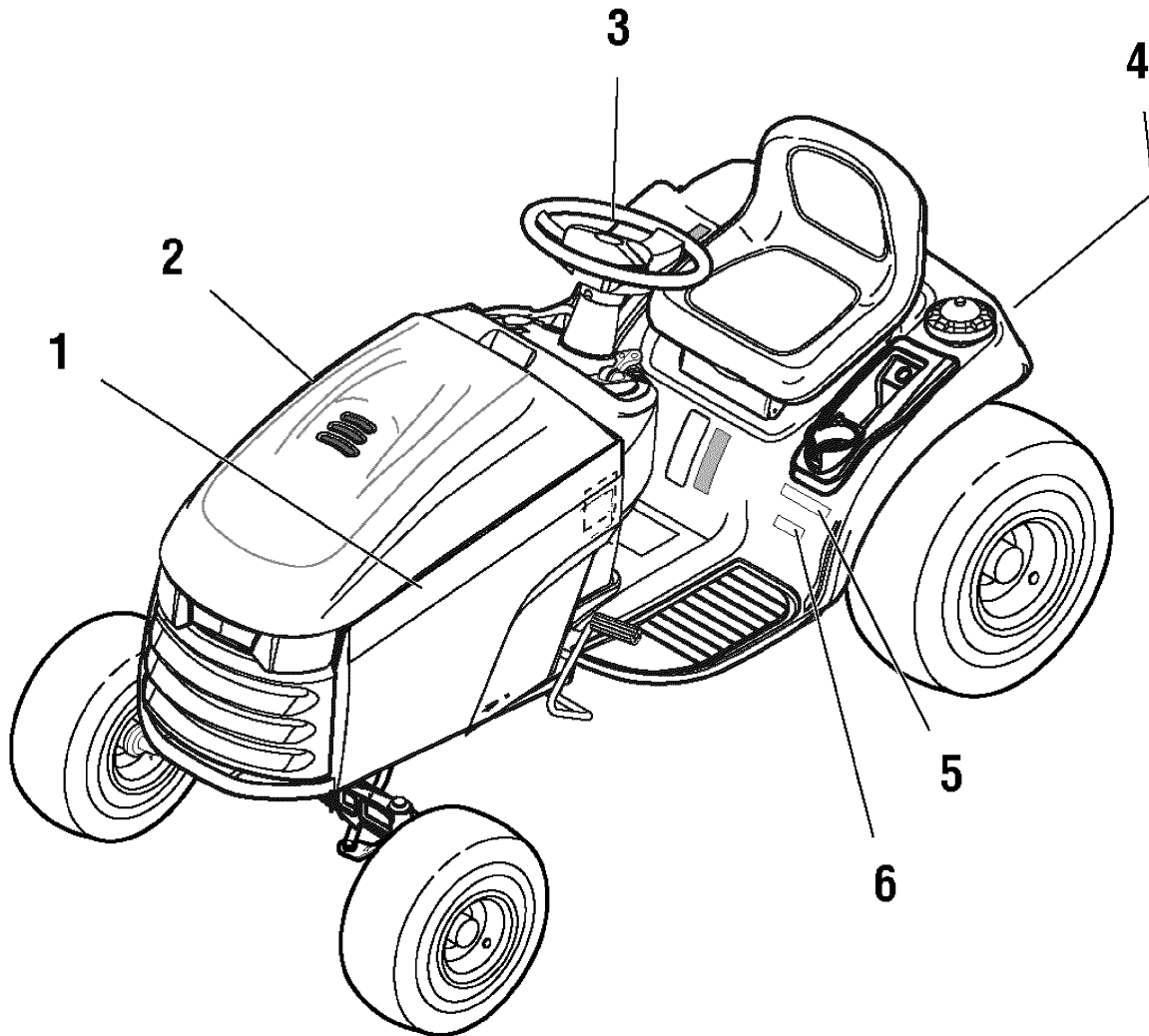
**The above parts group applies to the following Mfg. Nos.:**

2690683 - Regent      2690862 - Regent  
2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

## Decals Group - Brand & Model

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

B987692



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### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent	2690862 - Regent
2690687 - Regent	2690868 - Regent
2690795 - Regent	2690869 - Regent
2690840 - Regent	
2690861 - Regent	

### ***Decals Group - Brand & Model***

<b>REF NO</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
1	1731390	1	DECAL, Simplicity, LH Stripe
2	1731391	1	DECAL, Simplicity, RH Stripe
3	1731418	1	DECAL, SMI Steering Wheel Icon Orange
4	1722551	1	DECAL, Simplicity
5	1722772	1	DECAL, Regent, Silver & Blue
6	1731925	1	DECAL, 18.5HP, Silver/Clear
6	1726944	1	DECAL, 22HP, Silver/Clear

Not for  
Reproduction

### **Footnotes**

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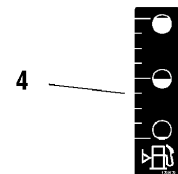
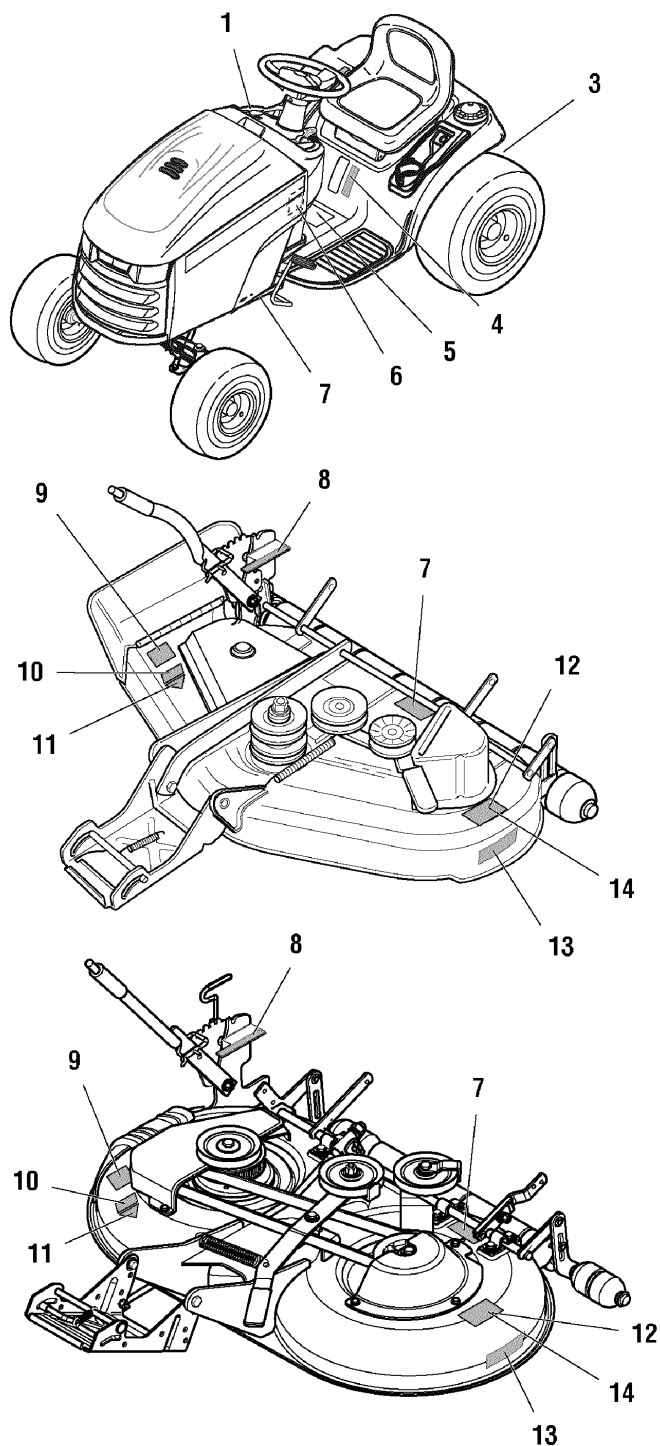
#### **The above parts group applies to the following Mfg. Nos.:**

2690683 - Regent      2690862 - Regent  
2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

# Decals Group - Safety & Common Group

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

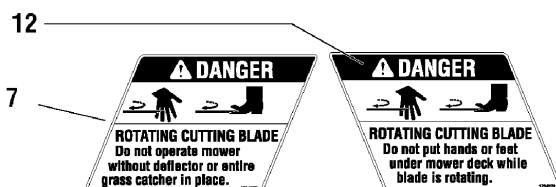
C987689



6

RIDING TRACTORS WIRE BOLTS & NUTS	
Seat Bolt	SC000
Seat Nut	SC000
Seat Bolt - Left	SC000
Seat Bolt - Right	SC000
Seat Nut - Left	SC000
Seat Nut - Right	SC000
Seat Bolt - Front	SC000
Seat Bolt - Rear	SC000
Seat Bolt - Adjustment Knob Bolt	SC000

The safety and reliability of your tractor depend on the proper installation of the parts in your equipment. If you are unsure, consult your dealer.



The above parts group applies to the following Mfg. Nos.:

- 2690683 - Regent
- 2690687 - Regent
- 2690795 - Regent
- 2690840 - Regent
- 2690861 - Regent
- 2690862 - Regent
- 2690868 - Regent
- 2690869 - Regent



## Decals Group - Safety & Common Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722806	1	DECAL, Ignition Switch Symbol, White/Black
3	1730202	1	DECAL, Transmission Tow/ Release Lever
4	1730172	1	DECAL, Fuel Level
5	1734027	1	DECAL, Tunnel (CE/Export)
6	1733250	1	DECAL, Belts, Blades
7	*	1	DECAL, ID Plate
8	1721197	1	DECAL, Mower Height
8	1737541	1	DECAL, Mower Height (Used on 46" Deck)
9	1704277	1	DECAL, Danger, Chute in Place
10	1722787	1	DECAL, 38"
10	1722789	1	DECAL, 44"
10	1737540	1	DECAL, 46"
11	*	1	DECAL, OPEI
12	1704276	1	DECAL, Danger, Hand Under Deck
13	1722771	1	DECAL, Free Floating Mower
14	1720389	2	DECAL, Danger, Rotating Blades (CE/Export)
15	*	1	DECAL, Patent

Not for  
Reproduction

### Footnotes

Note\* Not a serviceable part.

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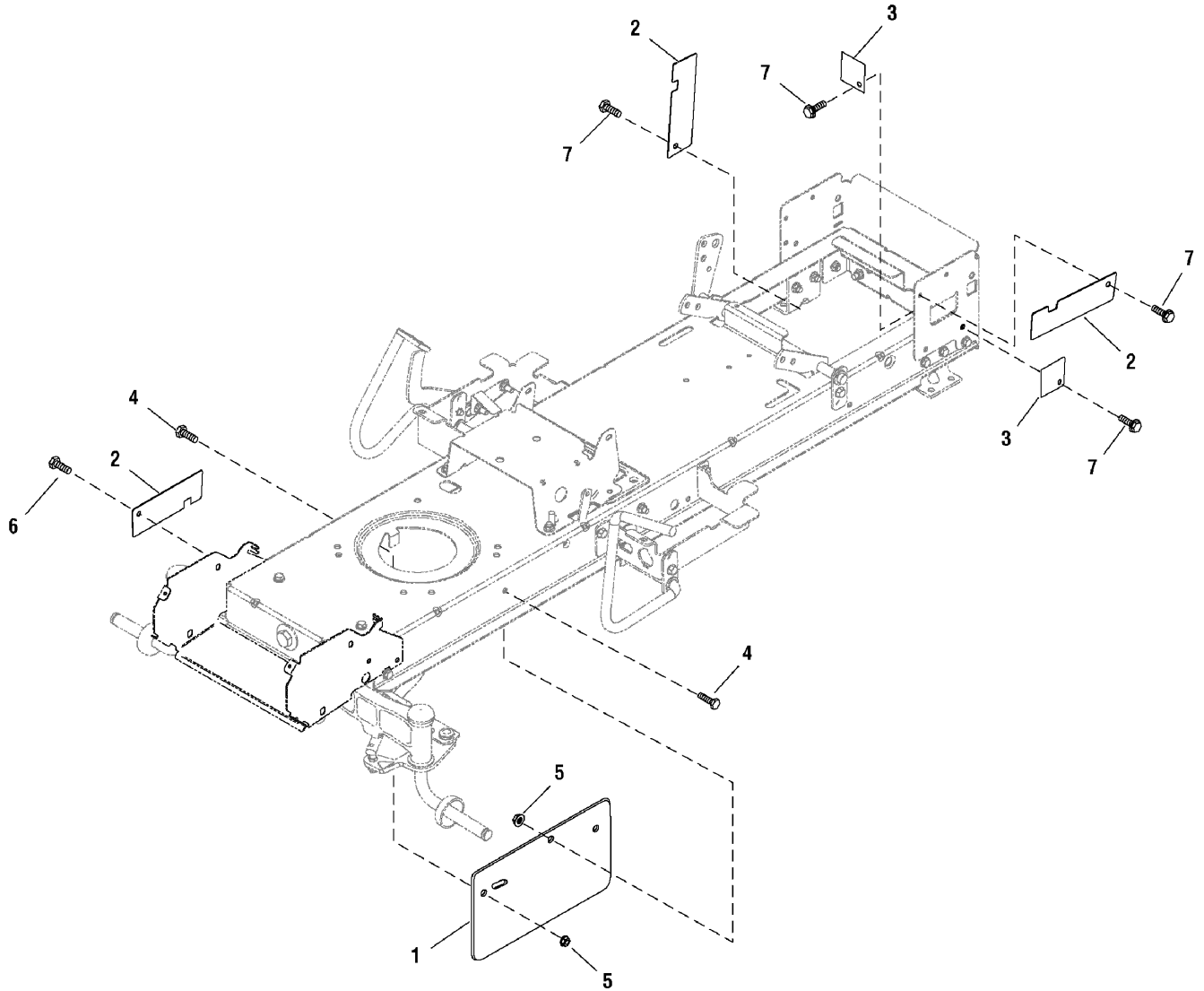
### The above parts group applies to the following Mfg. Nos.:

2690683 - Regent      2690862 - Regent  
2690687 - Regent      2690868 - Regent  
2690795 - Regent      2690869 - Regent  
2690840 - Regent  
2690861 - Regent

## French Guard Group - 40" Deck

2989021

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

2690795 - Regent

2690862 - Regent

2690869 - Regent

## ***French Guard Group - 40" Deck***

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<b>REF NO</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
1	1736083BM	2	GUARD, Clutch
2	1736025BM	3	GUARD, Pulley
3	1737850BM	2	GUARD, Rear
4	1925205	3	CAPSCREW, Hex, 5/16-18 x 3/4
5	1931277	3	NUT, Hex Flange, 5/16-18
6	1921332	2	CAPSCREW, Hex, 5/16-18 x 3/4
7	1930591	4	CAPSCREW, Hex Head, Flange Whiz Lock, 5/16-18 x 3/4

Not for  
Reproduction

### **Footnotes**

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**The above parts group applies to the following Mfg. Nos.:**

2690795 - Regent

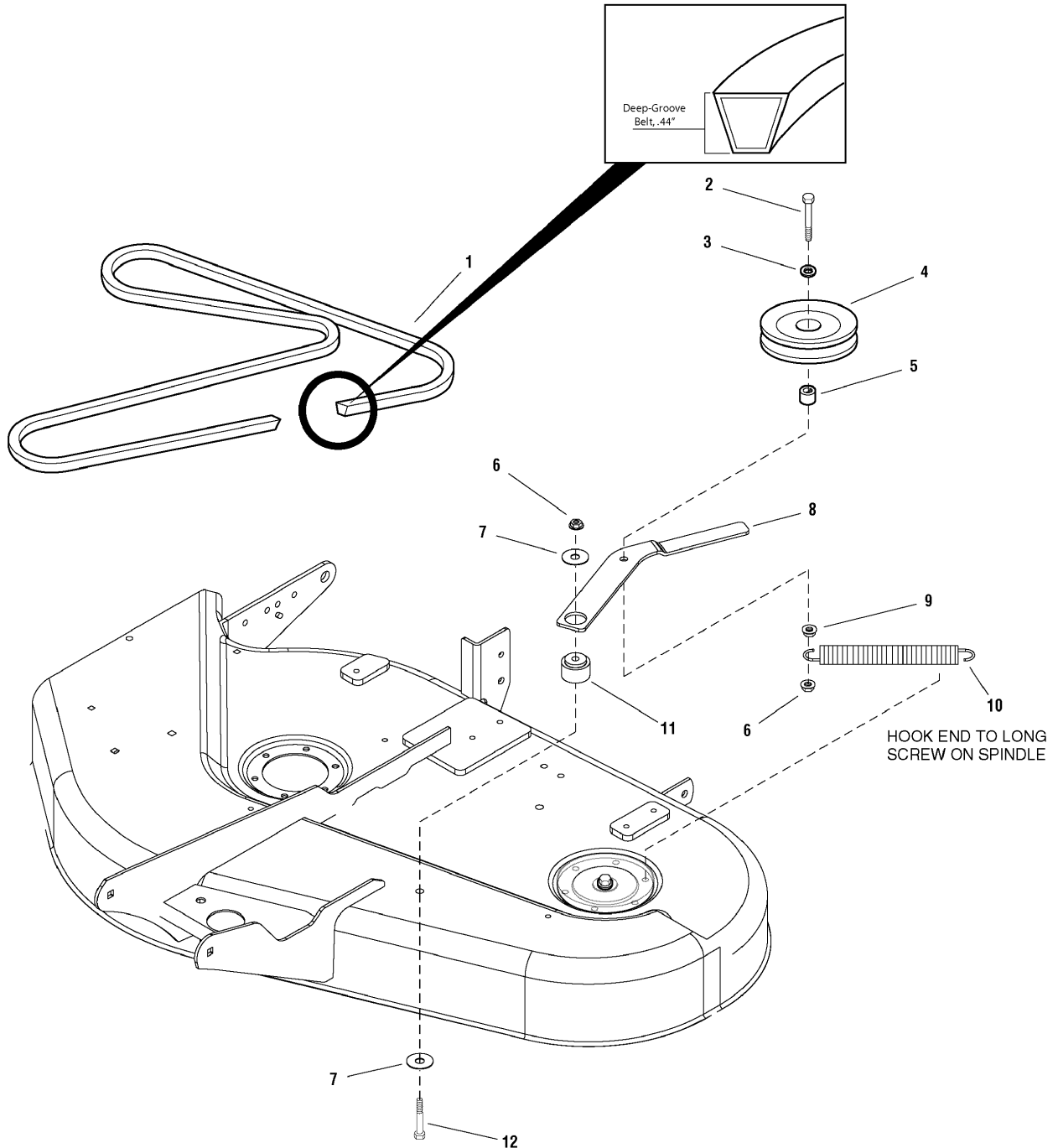
2690862 - Regent

2690869 - Regent

## 38" Mower Deck - Belt, Idler Arm & Hitch Group

2987461

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695274 - 38" Mower

2690683 - Regent

### 38" Mower Deck - Belt, Idler Arm & Hitch Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1732955	1	V-BELT, Deep-Groove, .44"
2	1921972	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/2
3	1924940	1	WASHER, 3/8
4	2171247	1	PULLEY ASSEMBLY
5	1667812	1	SPACER
6	1930645	2	NUT, Hex, Flange, Locking, 3/8-16
7	1924356	2	WASHER, Plain, 13/32 x 1-1/2 x 1/8
8	1731893A	1	ARM, Idler 7GA
9	1931211	1	NUT, Whizlock, 3/8-16
10	1715435	1	SPRING, Extension, Idler Arm
11	1729007	1	SPACER, 0.387 ID x 1-1/2 OD x 1.04 LG Powdered Metal
12	1923701	1	CAPSCREW, Hex Head, 3/8-16 x 2

Not for  
Reproduction

#### Footnotes

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The above parts group applies to the following Mfg. Nos.:

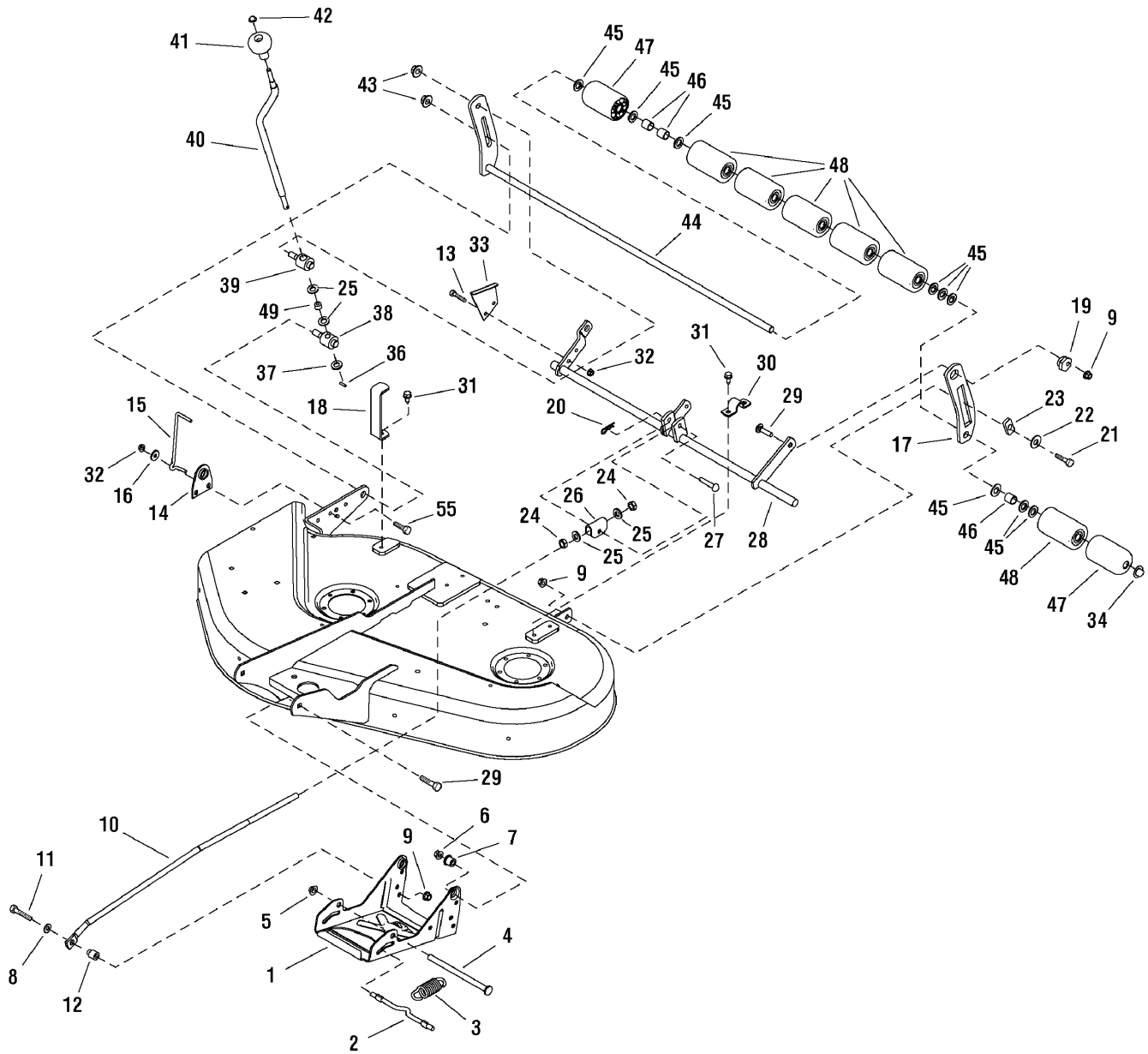
1695274 - 38" Mower

2690683 - Regent

# 38" Mower Deck - Height Adjustment & Roller Bar Group

987467

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695274 - 38" Mower

2690683 - Regent

### 38" Mower Deck - Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1720044A	1	HITCH, Mower 7GA
2	1715759	1	ROD, 3/8 Diameter
3	2156302	1	SPRING, Extension
4	1713578	1	ROD, 1/2 Diameter
5	1960519	1	NUT, Push for 1/2 Diameter Stud Capped
6	1960687	2	NUT, Hex Flange 3/8-16 ESNA
7	1732443	2	SPACER, Powdered Metal
8	1924940	1	WASHER, 3/8
9	2860681	3	NUT, Hex Toplock Spiral Lock Flange, 3/8-16
10	1729625	1	ROD, E-Coat, 1/2-13 x 5.3
11	1922606	1	CAPSCREW, Hex Head 3/8-16 x 1-3/4 G8
12	1706644	1	SPACER, 3/8 x 3/4 x 15/16
13	1923325	4	CAPSCREW, Hex Head 5/16-18 x 7/8 G5
14	1704115A	1	PLATE, Support
15	1732092	1	ROD, 1/4 Diameter, Indicator, Cutting Height
16	1919381	1	WASHER, 5/16
17	1733117A	1	BAR, Roller Square Slot
18	1733226A	1	UPSTOP, 7GA
19	1704082	1	NUT, Hex Adjusting
20	1960074	1	CLIP, Hair Pin
21	2172622	1	BOLT, Shoulder 3/8-16 G5
22	1924361	1	WASHER, 1/2
23	1677507	1	SLIDE
24	1913744	2	NUT, Hex Jam 1/2-13
25	1960170	4	WASHER, 1/2
26	1704081A	1	TRUNNION
27	2118053	1	PIN, Round Head Drilled, 3/8 x 2
28	1733118A	1	SHAFT ASSEMBLY, Rocker 38"
29	1931352	3	CARRIAGE BOLT, 3/8-16 x 1-1/2 G5
30	1665374	2	STRAP, Roller E-Coat
31	1664847	5	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4
32	1931277	4	NUT, Hex Flange 5/16-18, Whiz Lock Small
33	1704116A	1	BRACKET, Height of Cut 16GA
34	1960520	1	NUT, Push for 5/8 Diameter Stud Capped
36	2816001	1	PIN, Spring
37	1704097	1	WASHER, Detent
38	1733257	1	TRUNNION, 1-1/4
39	1733258	1	TRUNNION, 1-1/4
40	1719901	1	CRANK, Height Adjusting
41	1714084	1	KNOB, Spinner
42	1960093	1	NUT, Push Pal 5/8 Diameter Stud Capped
43	1930644	2	NUT, Hex Flange 1/2-13 Two-Way Lock
44	1733121A	1	SHAFT ASSEMBLY, Roller 38"
45	1924366	9	WASHER, 5/8

#### Footnotes

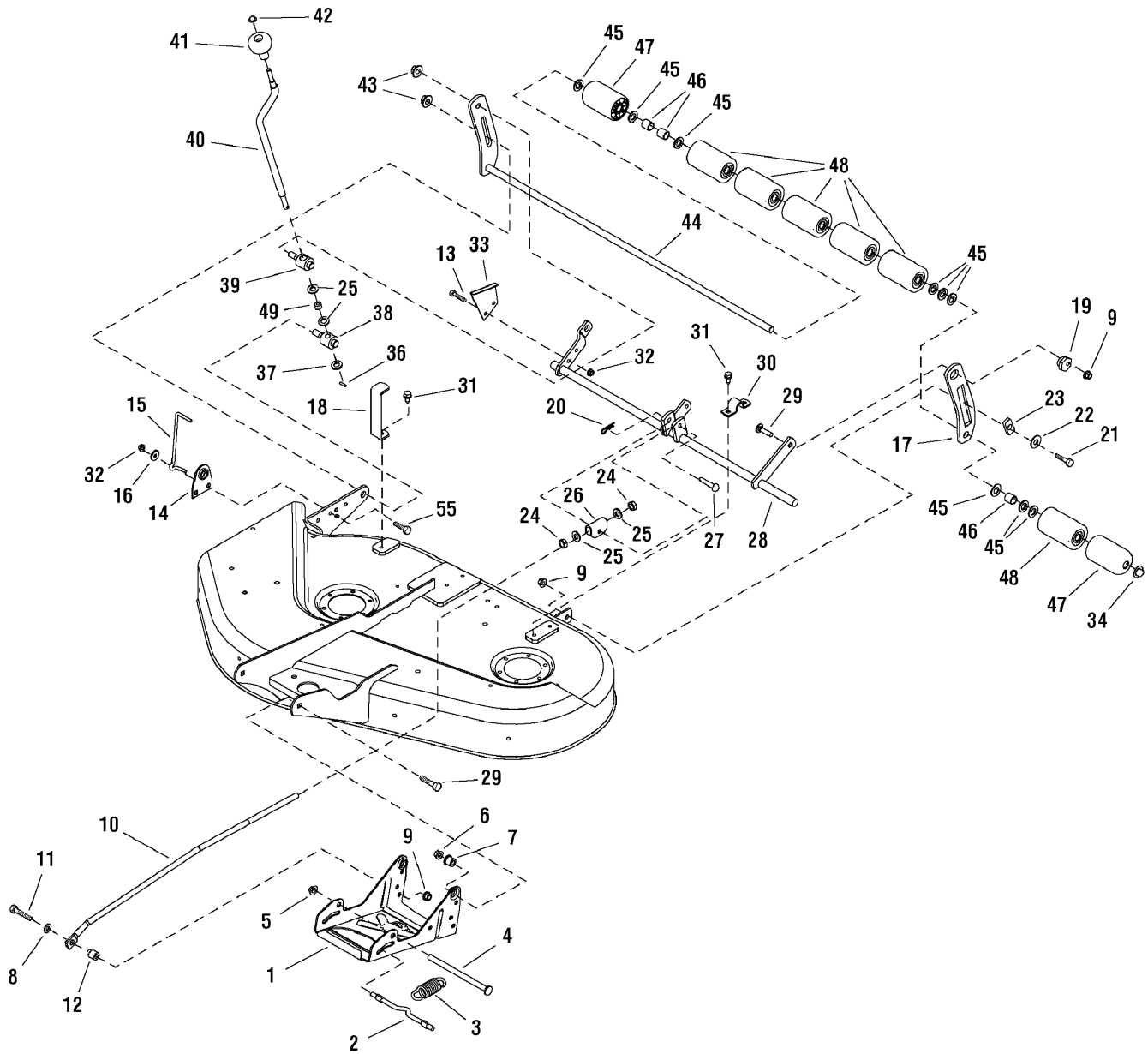
The above parts group applies to the following Mfg. Nos.:

1695274 - 38" Mower  
2690683 - Regent

# 38" Mower Deck - Height Adjustment & Roller Bar Group

987467

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695274 - 38" Mower

2690683 - Regent



### **38" Mower Deck - Height Adjustment & Roller Bar Group**

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<b>REF NO</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
46	1602946	3	SPACER, Split
47	1722036	2	ROLLER, Rounded
48	1668513	6	ROLLER
49	1716953	1	SPACER
55	1921977	1	CAPSCREW, Hex Head, 5/16-18 x 1-1/4

Not for  
Reproduction

#### **Footnotes**

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**The above parts group applies to the following Mfg. Nos.:**

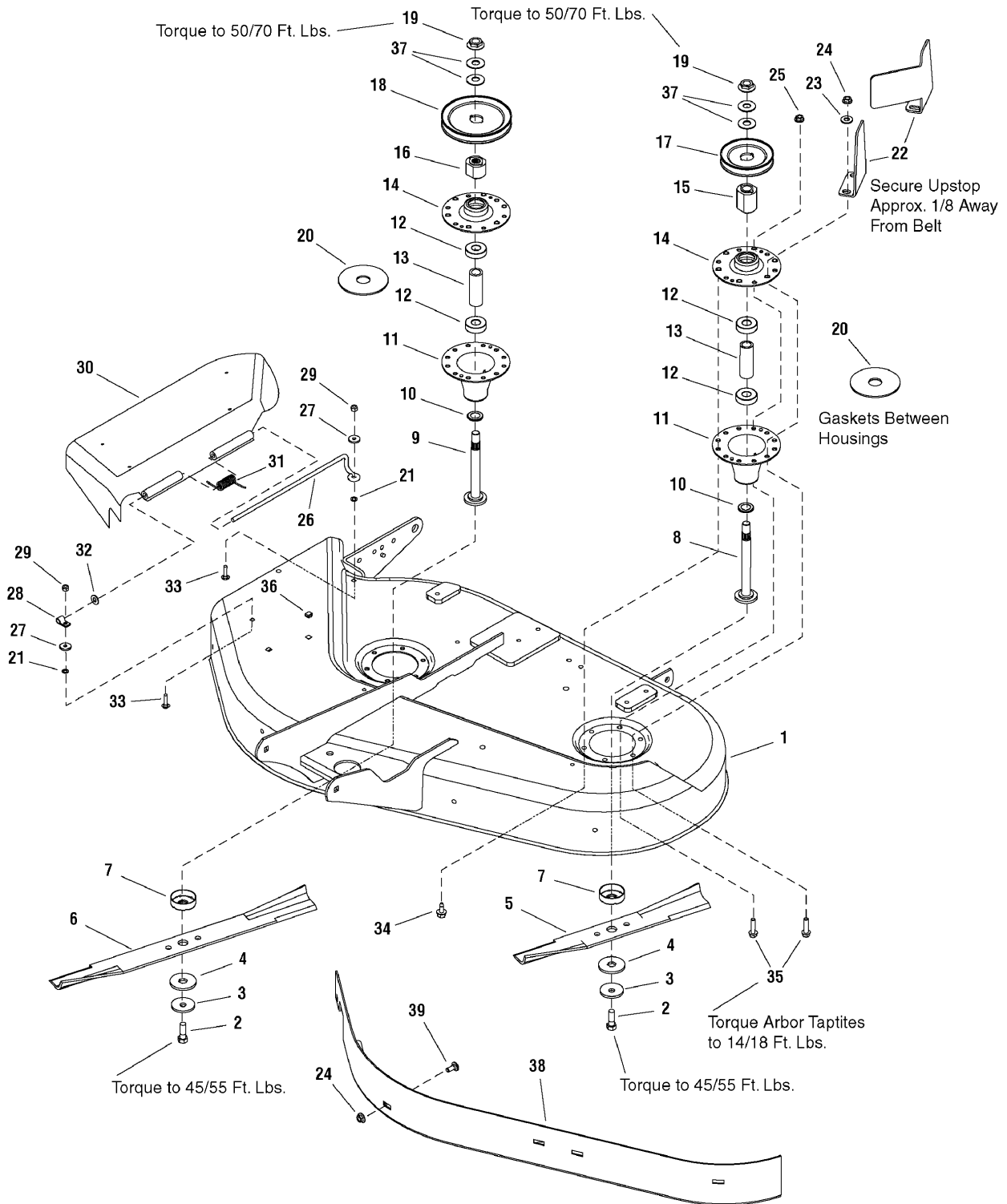
1695274 - 38" Mower

2690683 - Regent

# 38" Mower Deck - Housing, Arbors & Blades Group

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.

2987449



**The above parts group applies to the following Mfg. Nos.:**

- 1695274 - 38" Mower
- 2690683 - Regent

### 38" Mower Deck - Housing, Arbors & Blades Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1733127C	1	HOUSING ASSEMBLY, 38" Mower (Orange)
2	2823471	2	CAPSCREW, Hex Head 7/16-14 x 1-1/4 G8
3	1656916	2	WASHER, Spring
4	1713089	2	WASHER, Hex, 11/16 x 2
5	1704856A	1	BLADE, 16-1/8
6	1704101A	1	BLADE, Mower 22-1/4
7	1713196	2	SHIELD, Grass Lower Arbor Heat Treated
8	1713610	1	SHAFT, Arbor
9	1713609	1	SHAFT, Arbor
10	1713619	2	WASHER, Cup
11	1713338A	2	HOUSING, Arbor Bottom w/Lube Fitting
12	1705897	4	BEARING, Ball 11/16 x 1-9/16 x 15/32
13	1732543	2	SPACER, Powdered Metal
14	1713199A	2	HOUSING, Arbor Top
15	1713614	1	HUB
16	1713613	1	HUB
17	1732951	1	PULLEY, 4.60OD 1.00ID 9GA, 11/16" Deep-Groove
18	1733113	1	PULLEY, 6.25OD 1.00ID 9GA, 3/4" Deep-Groove
19	1714419	2	NUT, Hex Flange 9/16-18 Non Locking
20	1707335	2	GASKET, Foam
21	1960518	2	NUT, Push for 1/4 Diameter Thread
22	1733225A	1	UPSTOP, 10GA 38" L.H.
22	1734041A	1	UPSTOP, 10GA 38" L.H. (Only used on Export/(CE) Models)
23	1924940	2	WASHER, 3/8-3/8
24	1931277	2(6)	NUT, Hex Flange 5/16-18, Whiz Lock Small (Quantity 6 used on Export/(CE) Models only)
25	1960686	1	NUT, Hex Flange 5/16-18 ESNA
26	1706709	1	ROD, Deflector, Front
27	1960353	2	WASHER, 1/4
28	1704873	1	CLAMP, Wire, 5/16 Diameter
29	1920397	2	NUT, Hex Lock ESNA Light 1/4-20
30	1705449	1	DEFLECTOR
31	7101082	1	SPRING, Torsion, Chute, 44/50
32	1919326	1	WASHER, 5/16
33	1960698	2	CARRIAGE BOLT, 1/4-20 x 1 G5
34	1664847	9	CAPSCREW, Hex Washer Head Taptite 5/16-18 x 3/4
35	1931202	3	CAPSCREW, Hex Washer Head Taptite 5/16-18 x 1-1/4
36	1705115	2	PLUG
37	1713675	4	WASHER, Bellville
38	1715817A	1	BAFFLE, Blowout 3/8" Mower (Only used on Export/(CE) Models)
39	1931333	4	BOLT, Carriage, 5/16-18 x 3/4 G5 (Only used on Export/(CE) Models)

#### Footnotes

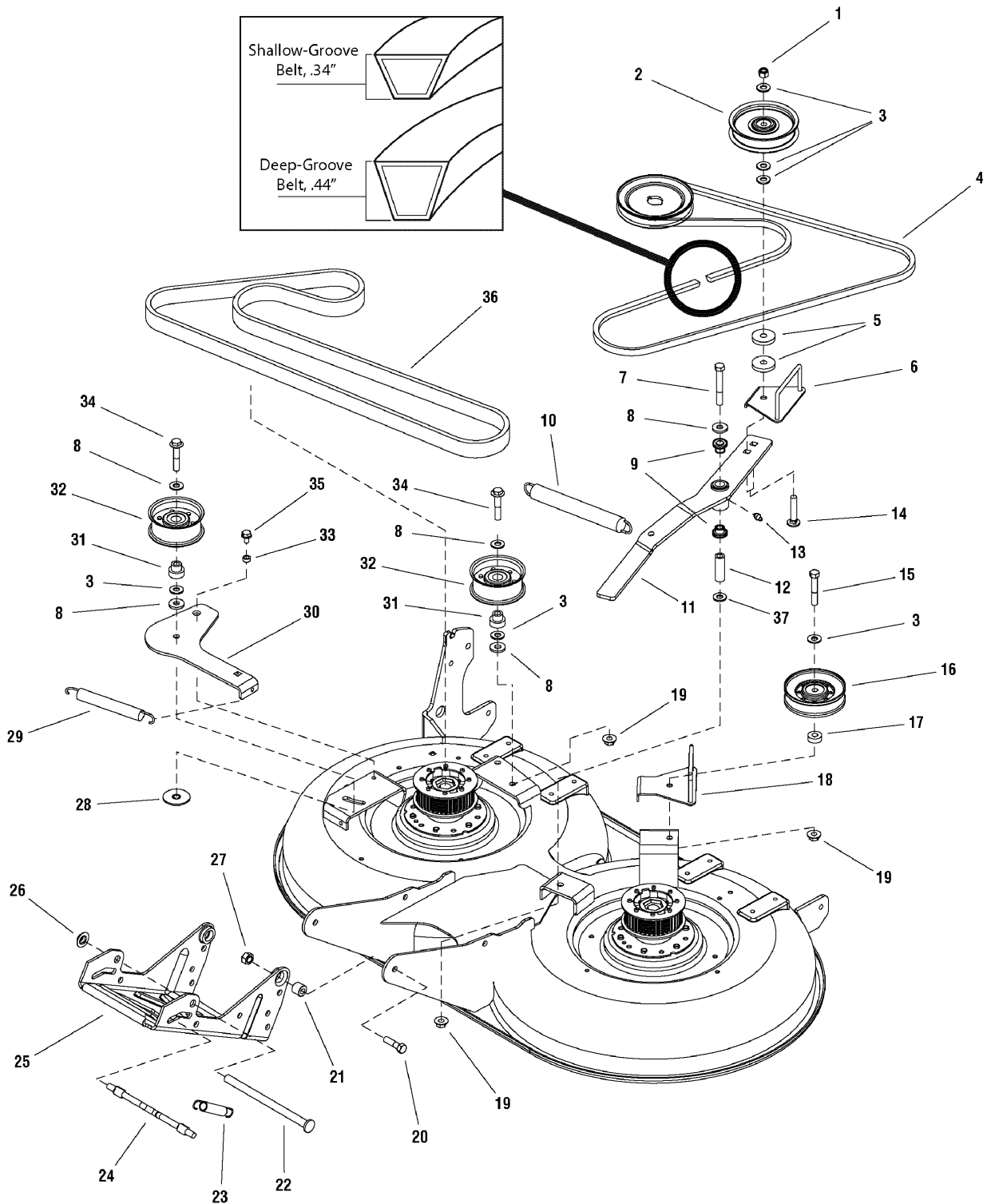
The above parts group applies to the following Mfg. Nos.:

1695274 - 38" Mower  
2690683 - Regent

# 40" Mower Deck - Belt, Idler Arm & Hitch Group

987297

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 1694976 - 40" Mower
- 1695454 - 40" Mower
- 2690687 - Regent
- 2690861 - Regent
- 2690862 - Regent

## 40" Mower Deck - Belt, Idler Arm & Hitch Group

REF NO	PART NO.	QTY.	DESCRIPTION
2	1725408	1	PULLEY, Idler
3	1924940	6	WASHER, 3/8
4	1721532	1	V-BELT, PTO, Front, .34" Shallow-Groove (Must be used with shallow-groove pulley)
4	1732955	1	V-BELT, PTO, Front, .44" Deep-Groove (Must be used with deep-groove pulley)
5	1960534	2	WASHER
6	1722175A	1	BELT GUIDE
7	1960614	1	CAPSCREW, Hex Head, 3/8-16 x 3 G8
8	1922755	5	WASHER, 3/8
9	1663114	2	BUSHING
10	1715435	1	SPRING, Extension, Idler Arm
1	1919439	1	NUT, Hex Lock, ESNA, 3/8-16
11	1724835	1	ARM ASSEMBLY, with Bushing & Fitting, 38 Tooth (Includes Ref. Nos. 26 & 37)
12	1657242	1	SPACER, Hardened
13	2812808	1	FITTING, Grease, 1/4-28 Thread
14	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
15	1922130	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/4
16	1723952	1	PULLEY
17	1667812	1	SPACER
18	1722182A	1	BELT GUIDE
19	1928352	3	NUT, Hex, Flange, Whizlock, 5/16-18 x 1/2
20	1921968	2	CAPSCREW, Hex Head, 3/8-16 x 1-3/8
21	2172329	2	SPACER
22	1713578	1	ROD
23	2156302	1	SPRING, Extension
24	1715759	1	ROD
25	1720044A	1	HITCH, Mower
26	1960519	1	NUT, Push, 1/2
27	2860681	2	NUT, Hex Toplock Spiral Flange, 3/8-16
28	1721425	1	WASHER & NUT ASSEMBLY, 3/8 x 1-1/2
29	1674671	1	SPRING, Extension
30	1726387A	1	ARM, Idler
31	1719221	2	HUB
32	1731892	2	PULLEY, Idler
33	1666697	1	SPACER
34	1960746	2	SCREW, Hex Head, Flange 3/8-16 x 2
35	1930601	1	SCREW, Taptite, 5/16-18 x 5/8
36	1724625	1	BELT, Timing, 38" Tooth
37	1933263	1	WASHER, 3/8

### Footnotes

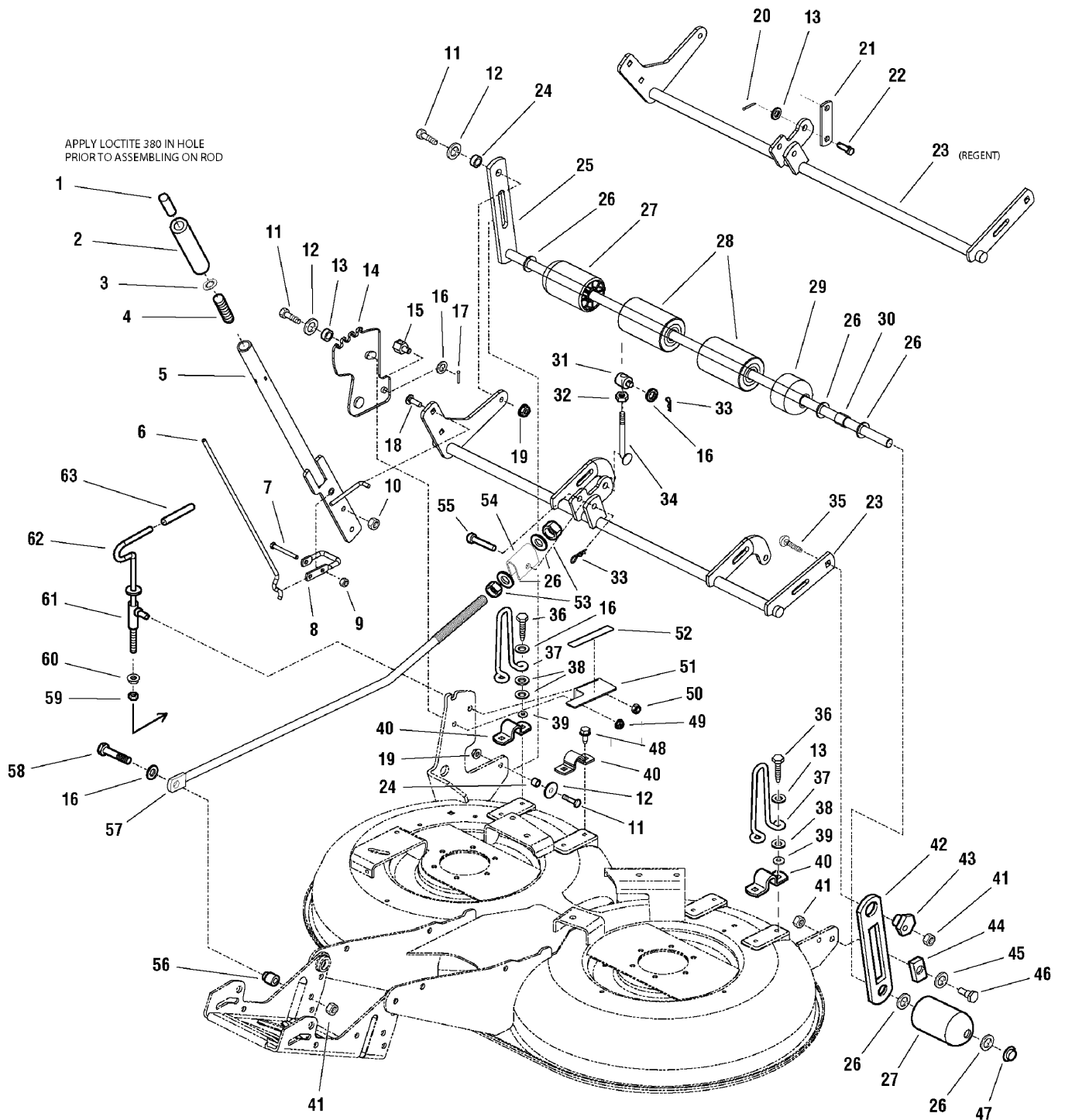
#### The above parts group applies to the following Mfg. Nos.:

1694976 - 40" Mower  
 1695454 - 40" Mower  
 2690687 - Regent  
 2690861 - Regent  
 2690862 - Regent

# 40" Mower Deck - Height Adjustment & Roller Bar Group

987287

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 1694976 - 40" Mower
- 1695454 - 40" Mower
- 2690687 - Regent
- 2690861 - Regent
- 2690862 - Regent

## 40" Mower Deck - Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1723124	1	BUTTON
2	1713995	1	GRIP, Lift Lever
3	1960518	1	NUT, Push 1/4 Thread
4	1723321	1	SPRING, Compression
5	1720695A	1	HANDLE ASSEMBLY, Lift
6	1721257	1	ROD, Latch
7	1921159	1	CAPSCREW, Hex Head, 1/4-20 x 2-1/4
8	1720599	1	LATCH
9	1920397	1	NUT, Hex Lock, ESNA, 1/4-20
10	1931277	2	NUT, 5/16-18, Hex Flange Whiz Lock Small
11	1921977	3	CAPSCREW, Hex Head, 5/16-18 x 1-1/4
12	1960044	3	WASHER, Plain, 21/64 x 1-1/4
13	1666697	1	SPACER
14	1723409A	1	BRACKET, Adjusting
15	2108512	1	PIVOT
16	1924940	9	WASHER, 3/8
17	1918447	1	PIN, Cotter 3/32 x 3/4
18	1931335	2	CARRIAGE BOLT, 5/16-18 x 1
19	2860643	2	NUT, Hex Flange Collar Lock, 5/16-18
20	1918448	1	PIN, Cotter
21	1732102A	1	LINK, Lift Mower
22	1732049	1	PIN, Clevis
23	1731993A	1	SHAFT ASSEMBLY, Rocker Mulch
24	1960236	2	SPACER
25	1723305A	1	SHAFT & BAR ASSEMBLY
26	1924366	7	WASHER, 5/8
27	1722036	2	ROLLER, Rounded End
28	1668513	6	ROLLER
29	1717675	1	ROLLER, End
30	1602946	1	SPACER
31	7028200	1	TRUNNION
32	1920161	1	NUT, Jam, 5/16-18
33	1960074	2	CLIP, Spring
34	1724959	1	ROD, Height Adjustment
35	1931352	1	CARRIAGE BOLT, 3/8-16 x 1-1/2
36	1931202	4	CAPSCREW, Taptite, 5/16-18 x 1-1/4
37	1732010A	1	UPSTOP
38	1919381	6	WASHER, Plain, 5/16
39	1933988	4	NUT, Push
40	1665374	3	STRAP
41	2860681	3	NUT, Hex Toplock Spiral Flange, 3/8-16
42	1704073A	1	BAR, Roller
43	1704082	1	NUT, Adjuster
44	1677507	1	SLIDE

### Footnotes

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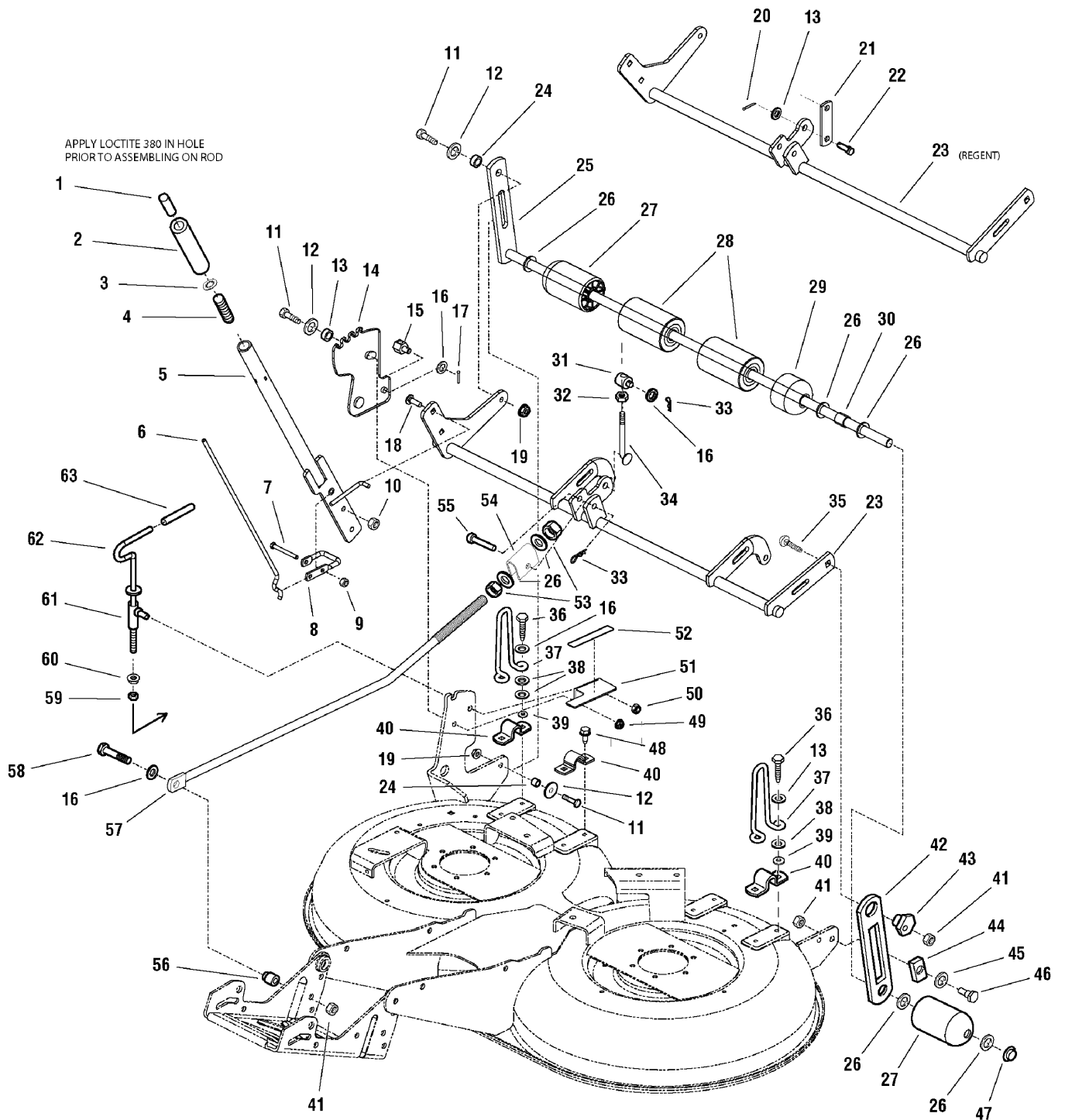
#### The above parts group applies to the following Mfg. Nos.:

1694976 - 40" Mower  
1695454 - 40" Mower  
2690687 - Regent  
2690861 - Regent  
2690862 - Regent

# 40" Mower Deck - Height Adjustment & Roller Bar Group

987287

**NOTE:** Unless noted otherwise,  
use the standard hardware torque  
specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 1694976 - 40" Mower
- 1695454 - 40" Mower
- 2690687 - Regent
- 2690861 - Regent
- 2690862 - Regent



## 40" Mower Deck - Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
45	1924361	1	WASHER, Plain
46	2172622	1	SHOULDER BOLT
47	1960520	1	PUSH NUT, 5/8
48	1664847	2	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
49	1935048	1	NUT, Hex, Flange Lock, 5/16-18
50	1930645	1	NUT, Hex, Flange, Locking, 3/8-16
51	1720931A	1	BRACKET, Height of Cut
52	1720919	1	DECAL, Height
53	1915726	2	NUT, Hex, Full, 5/8
54	1706645A	1	TRUNNION, Rod
55	2118053	1	Pin
56	1706644	1	SPACER, 3/8 x 3/4 x 15/16
57	1722661	1	ROD, Adjusting
58	1922606	1	CAPSCREW, Hex Head, 3/8-16 x 1 3/4
59	1917421	1	NUT, Jam, Hex, 3/8-16
60	1960601	1	NUT, Hex Flange, 3/8-16
61	2108241	1	SOCKET ASSEMBLY
62	1720704	1	ROD & WASHER ASSEMBLY, Adjust Handle
63	1651820	1	GRIP

Not for  
Reproduction

### Footnotes

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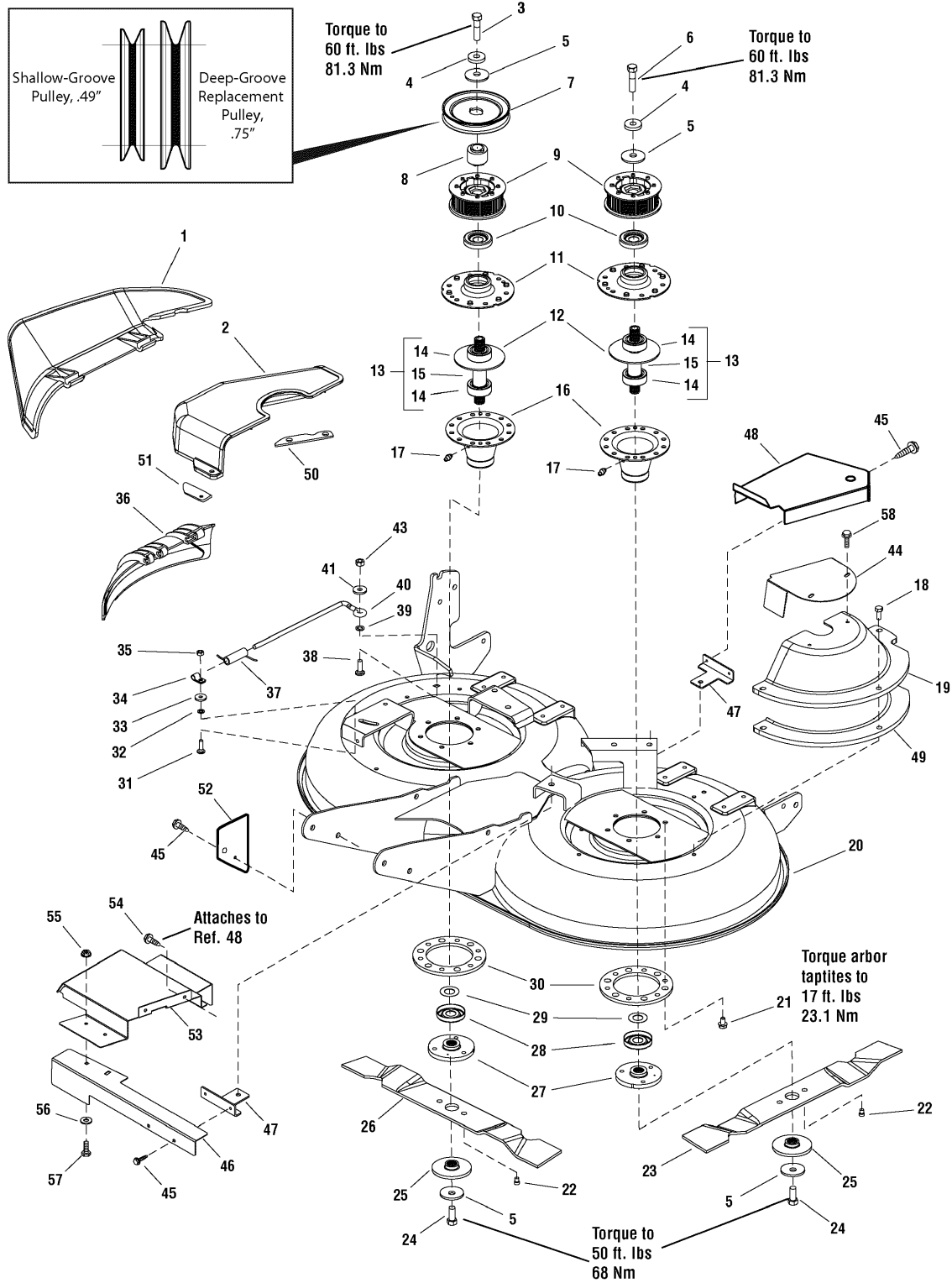
**The above parts group applies to the following Mfg. Nos.:**

1694976 - 40" Mower  
1695454 - 40" Mower  
2690687 - Regent  
2690861 - Regent  
2690862 - Regent

# 40" Mower Deck - Housing, Arbors & Blades Group

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.

2988030



**The above parts group applies to the following Mfg. Nos.:**

- 1694976 - 40" Mower
- 1695454 - 40" Mower
- 2690687 - Regent
- 2690861 - Regent
- 2690862 - Regent

## 40" Mower Deck - Housing, Arbors & Blades Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1723453	1	DEFLECTOR, Discharge
2	1732085	1	COVER, Arbor RH Black
3	1930585	1	CAPSCREW, Hex Flange, 7/16-14 x 3-1/2 G8
4	1933263	2	WASHER
5	1656916	4	WASHER, Spring
6	2830584	1	CAPSCREW, 7/16-14 x 2-3/4 G8
7	1732123	1	PULLEY, Drive, Shallow-Groove, .49" (Must use with Shallow-Groove Belt)
-	1733113	1	PULLEY, Drive, Deep-Groove, .75" (Must use with Deep-Groove Belt)
8	1732051	1	HUB
9	1687229	2	SPROCKET & FLANGE ASSEMBLY, Riveted, 38 Tooth
10	1657969	2	SHIELD, Bearing Upper, Arbor
11	1655729A	2	COVER, Arbor Housing
12	1707335	2	GASKET, Foam
13	1722396	2	ARBOR SHAFT & BEARINGS ASSEMBLY (Includes Ref. Nos 48 & 49)
14	2108202	4	BEARING, Upper
15	1722394	2	SHAFT, Spline 5.389LG
16	1703273A	2	HOUSING, Arbor Bottom (Includes Ref. No 50)
17	1704314	2	FITTING, Grease
18	1664847	6	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
19	1724601	1	COVER, Arbor, LH
20	1731992C	1	HOUSING ASSEMBLY, 40" Mulcher Orange
21	1960373	12	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1
22	1722258	2	PIN, Blade
23	1719624A	1	BLADE, Mower 40" Mower LH
24	2827120	2	CAPSCREW, Hex Head, 7/16-14 x 2-1/4 G8
25	1722257	2	WASHER, Spline
26	1719623A	1	BLADE, Mower 40" Mower RH
27	1655777	2	ADAPTOR, Blade
28	1700229	2	SHIELD, Bearing
29	1700230	2	WASHER, Shim
30	1677274A	2	ADAPTOR, Arbor
31	1931318	1	BOLT, Carriage, 1/4-20 x 7/8
32	1960518	1	NUT, Push On
33	1960353	1	WASHER, Plain, 1/4 (6 Total for Export)
34	1704873	1	CLAMP
35	1920397	1	NUT, Hex, 1/4-20
36	1719597	1	DOOR, Mulching, Black Plastic
37	1723938	1	SPRING
38	1931335	1	BOLT, Carriage, 5/16-18 x 1
39	1933988	1	NUT, Push
40	1719617	1	ROD, Pivot
41	1919381	1	WASHER, Plain, 5/16
43	1919438	1	NUT, Hex ESNA, 5/16-18
44	1736063A	1	GUARD, Shield

### Footnotes

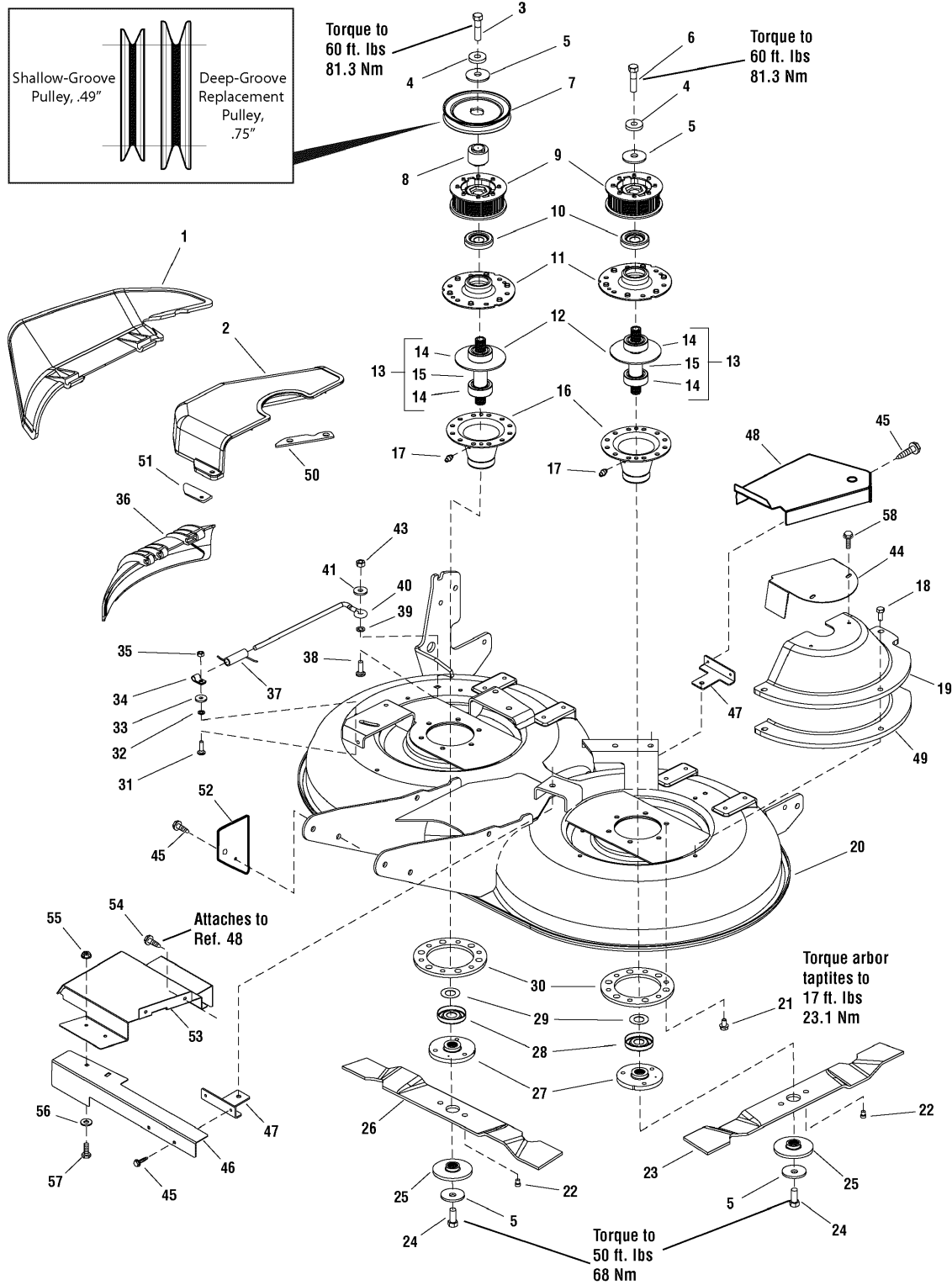
#### The above parts group applies to the following Mfg. Nos.:

1694976 - 40" Mower  
 1695454 - 40" Mower  
 2690687 - Regent  
 2690861 - Regent  
 2690862 - Regent

# 40" Mower Deck - Housing, Arbors & Blades Group

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.

2988030



**The above parts group applies to the following Mfg. Nos.:**

- 1694976 - 40" Mower
- 1695454 - 40" Mower
- 2690687 - Regent
- 2690861 - Regent
- 2690862 - Regent

## 40" Mower Deck - Housing, Arbors & Blades Group

REF NO	PART NO.	QTY.	DESCRIPTION
45	1925003	6	CAPSCREW, Taptite, 1/4-20 x 1/2 (France)
46	1736064A	1	GUARD, Belt (France)
47	1736065A	2	GUARD, Mount (France)
48	1736082A	1	GUARD, Cover (France)
49	1732960A	1	SHIM, Cover, L.H.
50	1732961A	1	SHIM, Cover, R.H.
51	1732963A	1	SHIM, Cover, R.H.
52	1736084A	2	GUARD, Clutch (France)
53	1736086A	1	GUARD, Pulley (France)
54	1927428	2	CAPSCREW, Taptite, 1/4-20 x 3/8 (France)
55	1960294	2	NUT, Hex Flange, 1/4-20 (France)
56	1960518	3	NUT, Push, 1/4
57	1960252	2	BOLT, Carriage, 1/4-20 x 5/8 (France)
58	1960536	2	CAPSCREW, Plastite, 1/4-20 x 1/2 (France)

Not for  
Reproduction

### Footnotes

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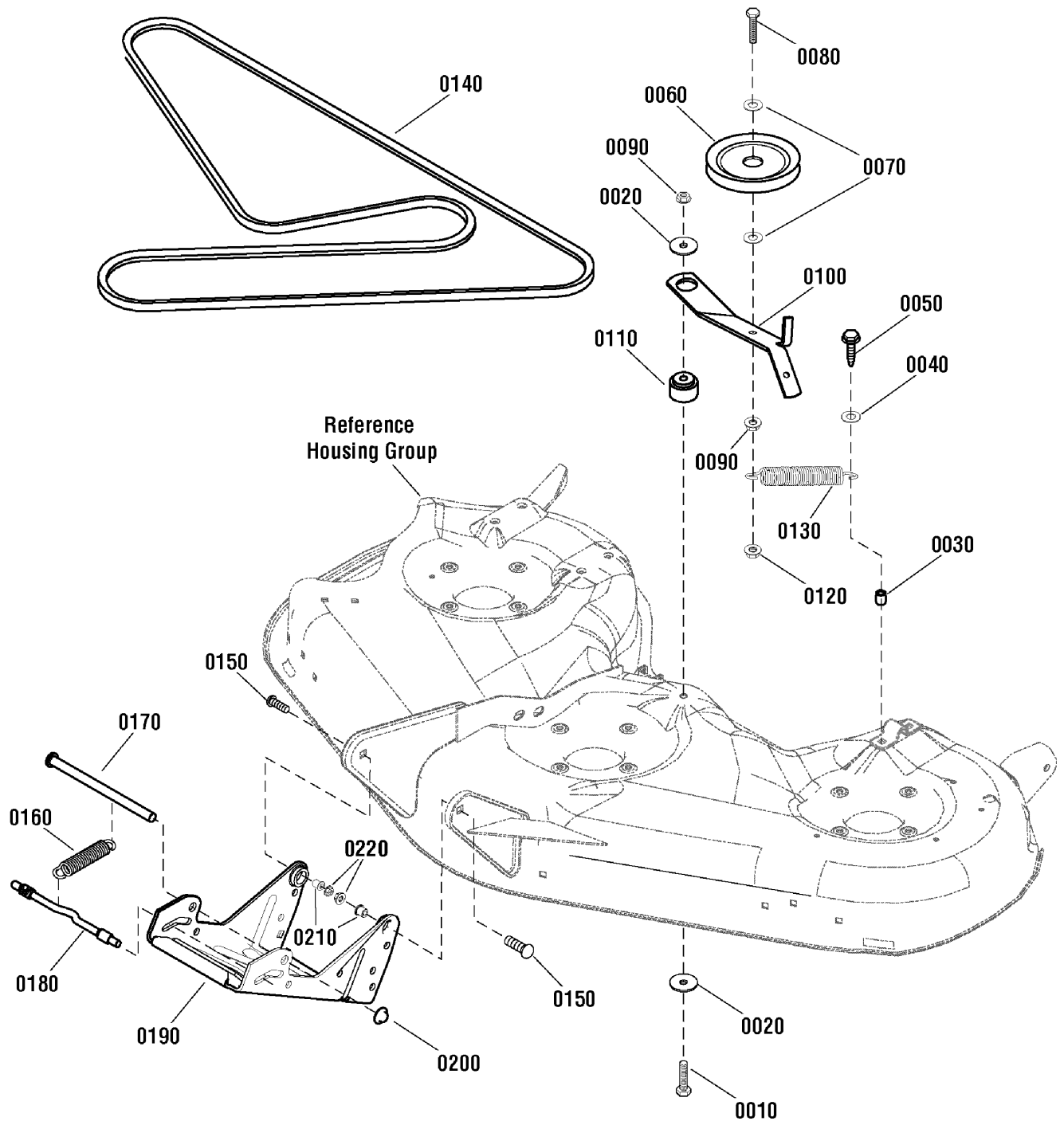
#### The above parts group applies to the following Mfg. Nos.:

1694976 - 40" Mower  
1695454 - 40" Mower  
2690687 - Regent  
2690861 - Regent  
2690862 - Regent

# 46" Mower Deck - Clutch Group

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.

2988326



The above parts group applies to the following Mfg. Nos.:

1695811 - 46" Mower  
2690840 - Regent

## 46" Mower Deck - Clutch Group

REF NO	PART NO.	QTY.	DESCRIPTION
0010	1922130	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/4 G5
0020	1924356	2	WASHER, 3/8 x 1-1/2
0030	1710703	1	SPACER, 5/16ID x 1/2OD x 5/8
0040	1924874	1	WASHER, 5/16 x 7/8
0050	1930600	1	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 1-1/2
0060	1736540	1	PULLEY, Idler
0070	1922755	2	WASHER, 3/8 x 1
0080	1933685	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/2 G5
0090	1960339	2	NUT, Hex Flange, MAC Lock, 3/8-16
0100	1736551A	1	ARM, Idler
0110	1729007	1	SPACER, 3/8ID x 1-1/2 OD x 1
0120	1931211	1	NUT, Hex Flange, Whiz Lock, 3/8-16
0130	1715435	1	SPRING, Extension, 1"
0140	1732956	1	V-BELT, Arbor Drive, .44" Deep-Groove
0150	7091945	2	BOLT, Carriage, 3/8-16 x 1-1/2 GR5
0160	2156302	1	SPRING, Extension, 4-1/4"
0170	1713578	1	ROD, 1/2" Dia., 7-5/8" Long
0180	1715759	1	ROD, 3/8" Dia., 8" Long
0190	1737563A	1	HITCH
0200	1960519	1	PUSHNUT, 1/2
0210	1960687	2	NUT, Hex Flange, ESNA, 3/8-16
0220	1732443	2	SPACER, 3/8ID x 3/4OD x 3/4

Not for  
Reproduction

### Footnotes

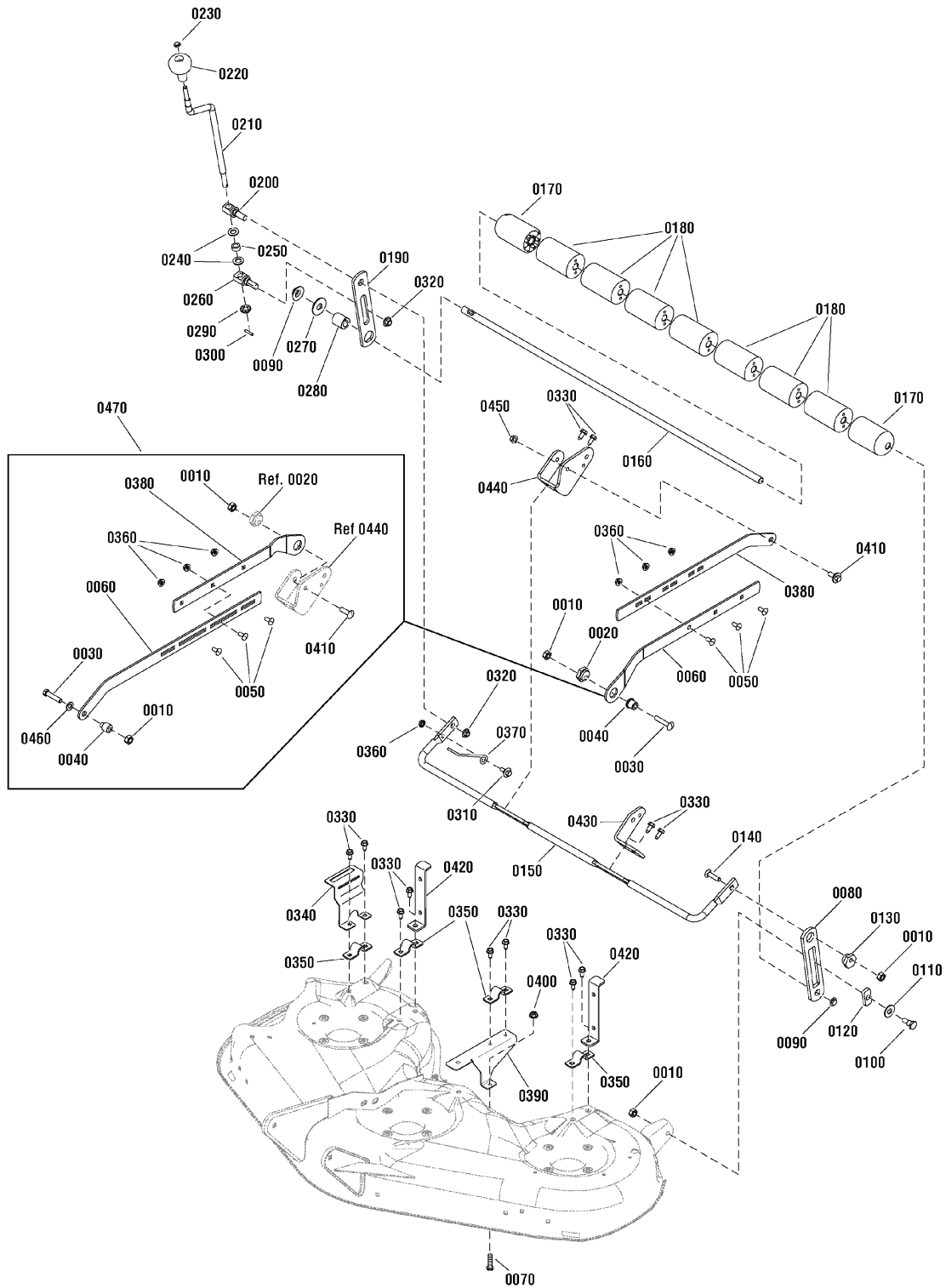
The above parts group applies to the following Mfg. Nos.:

1695811 - 46" Mower  
2690840 - Regent

# 46" Mower Deck - Height Adjustment & Roller Bar Group

2988070

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695811 - 46" Mower

2690840 - Regent



## 46" Mower Deck - Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
0010	2860681	4	NUT, Hex Toplock, Spiral Lock Flange, 3/8-16
0020	1727381	1	NUT, Hex Adjusting (Not included in Kit 1687482)
0030	7090990	1	BOLT, Carriage, 3/8-16 x 2 GR5 (Use on models Before Serial Number 2013978225
0030	7091553	1	CAPSCREW, Hex Head, 3/8-16 x 3/4 (Use on models After Serial Number 2013978224
0040	1732443	1	SPACER, 3/8ID x 3/4OD x 3/4 (Use on models Before Serial Number 2013978225
0040	1706644	1	SPACER (Use on models After Serial Number 2013978224
0050	7090001	3	BOLT, Carriage, 5/16-18 x 3/4 GR5
0060	1737493A	1	ARM, Pitch Adjustment, Front (Use on models Before Serial Number 2013978225
0060	1739554A	1	ARM, Pitch Adjustment, Front (Use on models After Serial Number 2013978224
0070	1931333	1	BOLT, Carriage, 5/16-18 x 3/4
0080	1704073A	1	BAR, Roller
0090	1960520	2	PUSHNUT, 5/8
0100	2172622	1	BOLT, Shoulder, 3/8-16 x 1-3/8
0110	1924361	1	WASHER, 1/2 x 1-1/4
0120	1677507	1	SLIDE
0130	1704082	1	NUT, Hex Adjusting
0140	7091945	1	BOLT, Carriage, 3/8-16 x 1-1/2 GR5
0150	1736563	1	SHAFT, Rocker
0160	1736155	1	SHAFT, Roller
0170	1722036	2	ROLLER, Rounded
0180	1668513	7	ROLLER
0190	1735327A	1	BAR, Roller, RD Slot
0200	1733258	1	TRUNNION, L.H. Thread
0210	1719901	1	CRANK, Height Adjust
0220	1714084	1	KNOB, Spinner
0230	1960093	1	PUSHNUT, 3/8
0240	1960170	2	WASHER, 1/2 x 1
0250	1716953	1	SPACER, 7/16 ID x 3/4 OD x 3/8
0260	1733257	1	TRUNNION
0270	1960035	1	WASHER, 5/8 x 1-3/4
0280	1736152	1	SPACER, Roller
0290	1704097	1	WASHER, Detent
0300	2816001	1	PIN, Spring
0310	720107	1	BOLT, Shoulder, 5/16-18 x 1/2
0320	1930644	2	NUT, Hex Flange, Two-Way Lock 1/2-13
0330	1664847	12	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 3/4
0340	1736850A	1	BRACKET, Height of Cut
0350	1736156A	4	STRAP, Rocker Shaft
0360	720139	4	NUT, Hex Flange Serrated, 5/16-18
0370	1736851	1	ROD, Height of Cut Indicator
0380	1736436A	1	ARM, Pitch Adjustment (Use on models Before Serial Number 2013978225
0380	1739691A	1	ARM, Pitch Adjustment (Use on models After Serial Number 2013978224
0390	1734806A	1	BRACKET, Rocker Shaft, 46"
0400	1931277	1	NUT, Hex Flange, Whiz Lock 5/16-18

### Footnotes

\* Kit can be used on all models regardless of Serial Number

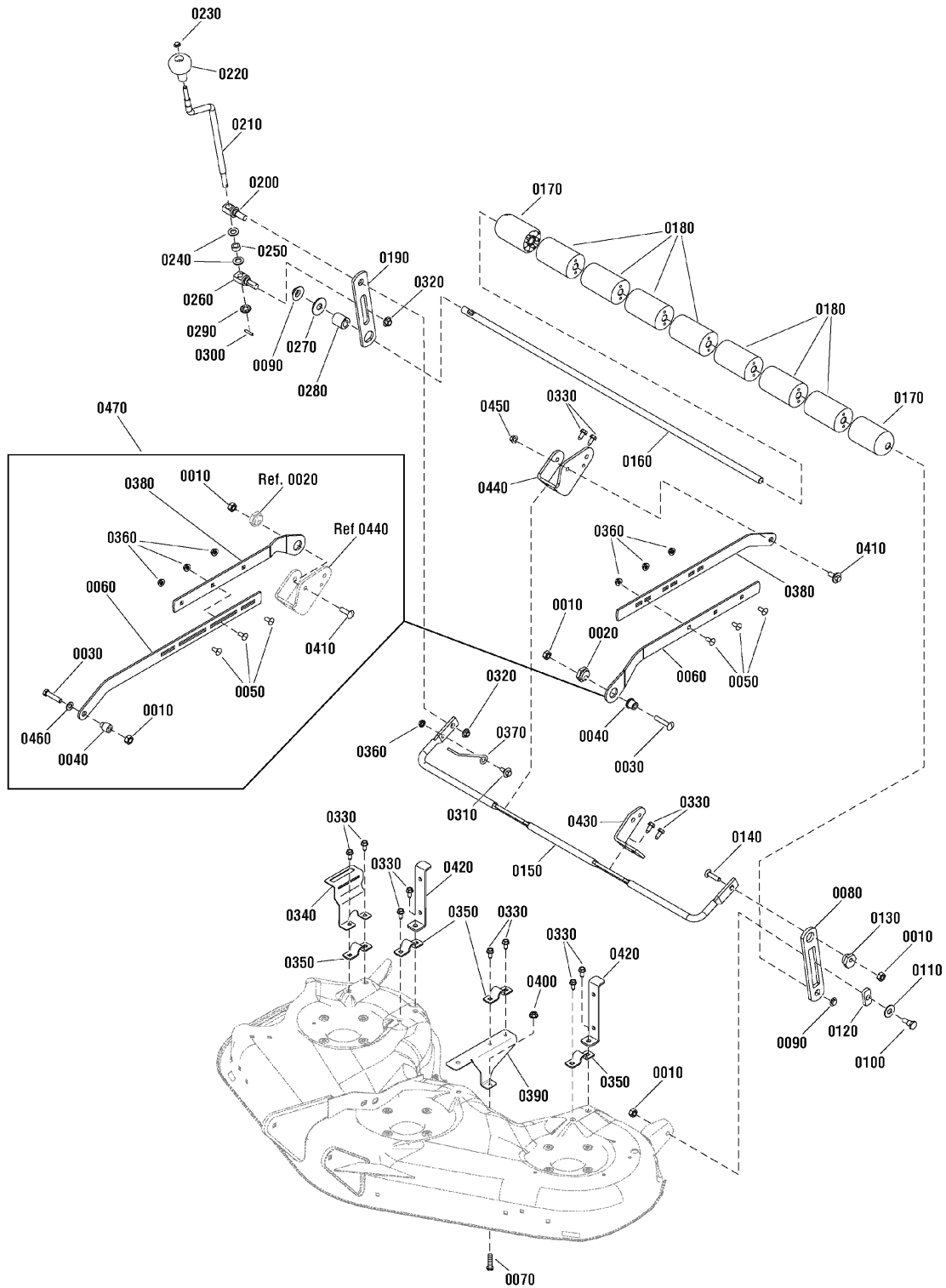
### The above parts group applies to the following Mfg. Nos.:

1695811 - 46" Mower  
2690840 - Regent

# 46" Mower Deck - Height Adjustment & Roller Bar Group

2988070

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

1695811 - 46" Mower

2690840 - Regent

## 46" Mower Deck - Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
0410	1732129	1	BOLT, Shoulder, 3/8-16 x 1 (Use on models Before Serial Number 2013978225
0410	1960268	1	BOLT, Carriage, 3/8-16 X 1-1/4 (Use on models After Serial Number 2013978224
0420	1737219A	2	UPSTOP, Rear
0430	1736108A	1	ARM, Mower Lift, L.H.
0440	1736109A	1	ARM, Mower Lift, R.H. (Not included in Kit 1687482)
0450	7091619	1	NUT, Hex Flange Lock, 3/8-16
0460	7090122	1	WASHER, 3/8 (Use on models After Serial Number 2013978224
0470	1687482	1	* KIT, Mower Pitch Arm (Includes Ref. Nos. 0030, 0040, 0060, 0380, 0410 & 046)

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### Footnotes

\* Kit can be used on all models regardless of Serial Number

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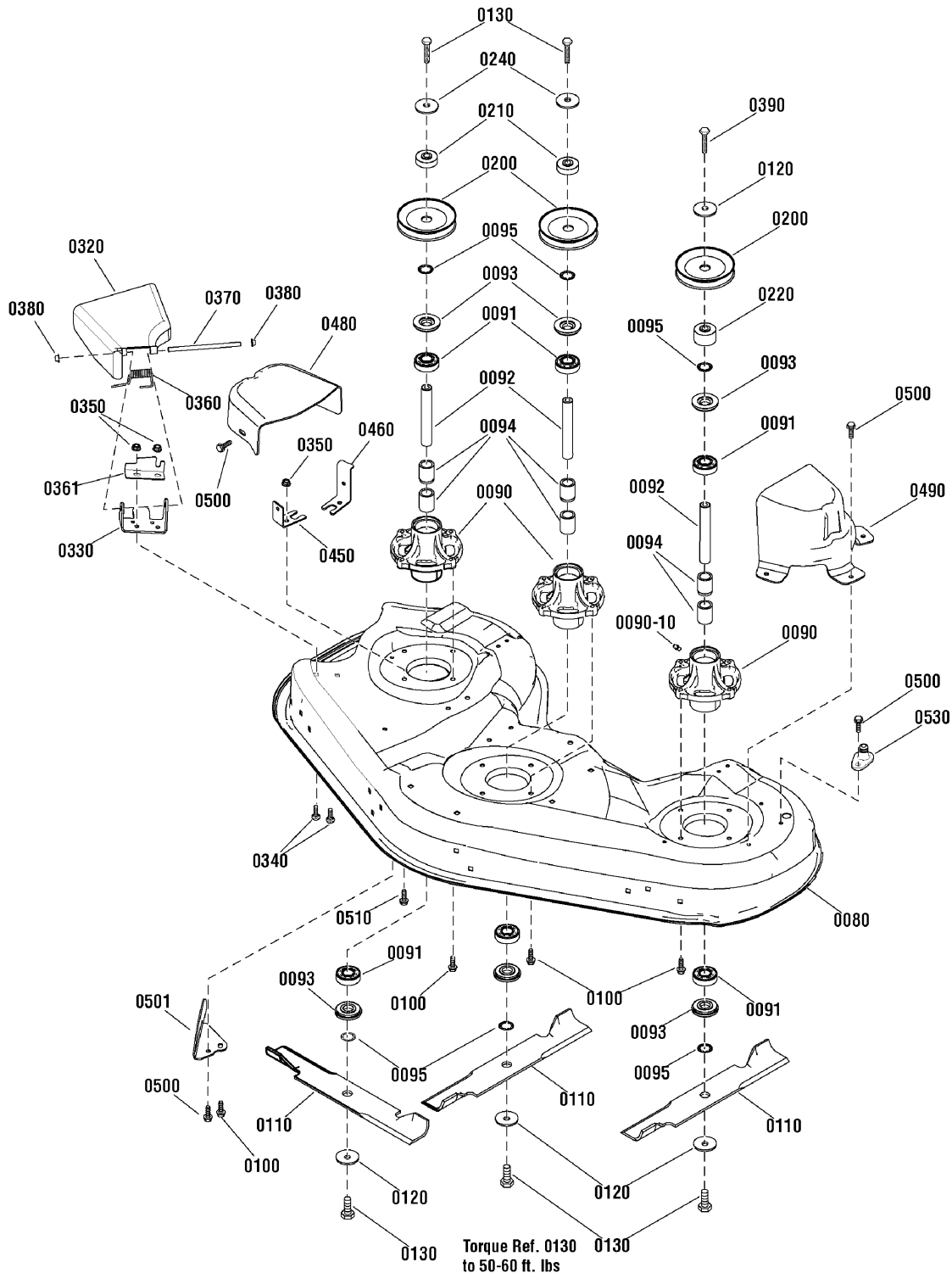
### The above parts group applies to the following Mfg. Nos.:

1695811 - 46" Mower  
2690840 - Regent

# 46" Mower Deck - Housing, Arbors & Blades

988173

NOTE: Unless noted otherwise,  
use the standard hardware torque  
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1695811 - 46" Mower
- 2690840 - Regent

## 46" Mower Deck - Housing, Arbors & Blades

REF NO	PART NO.	QTY.	DESCRIPTION
0080	1735709C	1	HOUSING, Mower, 46"
0090	1735573	3	HOUSING, Spindle
0090-10	1704314	3	FITTING, Lube
0091	1735399	6	BEARING, Ball
0092	1735326	3	SHAFT, Spindle
0093	1735323	6	SHIELD, Arbor
0094	1735328	6	SPACER, Bearing
0095	1960766	6	RING, Self Locking
0100	1960373	10	SCREW, Hex Washer Head, Taptite, 5/16-18 x 1
0110	1737228A	3	BLADE, Mower
0120	1656916	4	WASHER, Spring
0130	1920676	5	CAPSCREW, Hex Head, 7/16-14 x 1 G5
0200	1735686	3	PULLEY, 4.6 OD
0210	1735579	2	SPACER, Lower Drive
0220	1736445	1	SPACER, Pulley
0240	1918199	2	LOCKWSHER, Spring, 7/16
0320	1735447	1	DEFLECTOR
0330	1736365A	1	PIVOT, Hinge
0340	1931333	2	BOLT, Carriage, 5/16-18 x 3/4 G5
0350	1931277	4	NUT, Hex Flange, Whiz Lock, 5/16-18
0360	1736364	1	SPRING, Torsion, Deflector
0361	1737359BM	1	PLATE, Deflector Closeoff
0370	1736366	1	ROD, Deflector
0380	7012542	2	NUT, Push, 5/16
0390	1923027	1	CAPSCREW, Hex Head, 7/16-14 x 1-3/4 G5
0450	1736518BM	1	BRACKET, Belt Cover, Front
0460	1736519BM	1	BRACKET, Belt Cover, Rear
0480	1735752	1	COVER, Belt, Right
0490	1735750	1	COVER, Belt, Left
0500	1664847	7	SCREW, Hex Washer Head, Taptite, 5/16-18 x 3/4
0501	1737279BM	1	BAFFLE, Pinchoff
0510	1930600	2	SCREW, Hex Washer Head, Taptite, 5/16-18 x 1-1/2
0520	1736898	1	WASHOUT PORT, Connector (Not Illustrated)
0530	1735716	1	ADAPTER, Washout Port

### Footnotes

The above parts group applies to the following Mfg. Nos.:

1695811 - 46" Mower  
2690840 - Regent

Not for  
Reproduction

# Hardware Identification & Torque Specifications

Torque Specification Chart								
FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)								
Property Class	5.6		8.8		10.9		12.9	
	Class 5.6		Class 8.8		Class 10.9		Class 12.9	
Size Of Hardware	in/lbs	Nm.	in/lbs	Nm.	in/lbs	Nm.	in/lbs	Nm.
	ft/lbs		ft/lbs		ft/lbs		ft/lbs	
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	5.97	8.10	7.15	9.7
M6	44.64	4.3	7.3	9.9	10.3	14	12.1	16.5
M7	5.2	7.1	12.1	16.5	16.9	23	19.9	27
M8	7.7	10.5	17.7	24	25	34	29	40
M10	15	21	35	48	50	67	59	81
M12	26	36	61	83	86.2	117	103	140
M14	42	58	101	132	136	185	162	220
M16	64	88	147	200	210	285	250	340
M18	89	121	202	275	287	390	346	470
M20	126	171	290	390	405	550	486	660
M22	169	230	390	530	559	745	656	890
M24	217	295	497	375	708	960	840	1140
M27	320	435	733	995	1032	1400	1239	1680
M30	435	590	995	1350	1401	1900	1681	2280
M33	590	800	1349	1830	1902	2580	2278	3090
M36	759	1030	1740	2360	2441	3310	2935	3980
M39	988	1340	2249	3050	3163	4290	3798	5150

Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	No Marks		SAE Grade 5		SAE Grade 8	
	SAE Grade 2		SAE Grade 5		SAE Grade 8	
Size Of Hardware	in/lbs	Nm.	in/lbs	Nm.	in/lbs	Nm.
	ft/lbs		ft/lbs		ft/lbs	
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	29	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

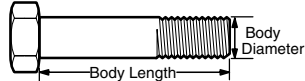
The guides and ruler furnished below are designed to help you select the appropriate hardware.



Nut, M8

Thread Diameter (mm)  
Inside Diameter (in)  
Threads per inch

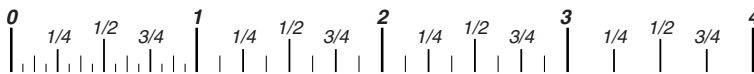
Nut, 1/2-16



Screw, M8- 1.25 x 25

Thread Diameter (mm)  
Body Diameter  
Distance between threads (mm)  
Threads per inch  
Body Length (mm)  
Body Length (in)

Screw, 1/2- 16 x 2



## Standard Hardware Sizing

When a washer or nut is identified as **1/2"** (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

When bolt or capscrew is identified as **1/2 - 16 x 2"** (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (1.25 thread diameter). The final number is the body length of the bolt or screw, 2 inches (50mm).

## NOTES

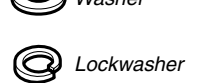
- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
  - for prevailing torque locknuts - use 65% of grade 5 torques.
  - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

## Common Hardware Types

Hex Head Capscrew



Washer



Carriage Bolt



Hex Nut

## Wrench & Fastener Size Guide

1/4" Bolt or Nut Wrench—7/16"	5/16" Bolt or Nut Wrench—1/2"	3/8" Bolt or Nut Wrench—9/16"	7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"	1/2" Bolt or Nut Wrench—3/4"
M6 Bolt or Nut Wrench—10mm	M8 Bolt or Nut Wrench—13mm	M10 Bolt or Nut Wrench—17mm	M12 Bolt or Nut Wrench—19mm	M14 Bolt or Nut Wrench—22mm

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